

# TABLE OF CONTENTS

## *Materials Science and Technology (MS&T) 2006:*

## *MATERIALS AND SYSTEMS - Volume 1*

### **Biological Inorganic Hybrid Materials**

#### **Poster Session**

Nanocrystalline Hybrid Calcium Phosphates Based Scaffolds for Hard Tissue Regeneration .....	5
<i>V. Thomas, W.C. Clem, S.L. Bellis, Y.K. Vohra, and S. Wiederhorn</i>	

### **Ceramic Matrix Composites**

#### **Fiber-Reinforced Ceramic Matrix Composites**

Effect of Hold Times on Fatigue Behavior of Nextel™720/Alumina (N720/A) Ceramic Matrix Composite at 1200°C in Air and in Steam Environment .....	17
<i>J.M. Mehrman, M.B. Ruggles-Wrenn, and S.S. Baek</i>	
Characterization of Continuous Fiber Reinforced Chemically Bonded Ceramic Composites.....	29
<i>M. Pareek, J. Rigsby, A. Shah, and B. Agrawal</i>	
Effects of Anti-Oxidant Migration on Friction and Wear in C/C Aircraft Brakes .....	39
<i>Z. Wang, and J. Don</i>	

#### **Oxides and Composites**

Tribological Performance of Translucent $\alpha$ -Sialon Ceramics .....	55
<i>Q. Liu, L.-H. Gui, J.-H. Meng, and Z.-F. Li</i>	
Factors Affecting the Thermal Evolution of Geopolymers at Elevated Temperatures .....	67
<i>P. Duxson, J.L. Provis, G.C. Lukey, and J.S.J. van Deventer</i>	

## **Borides, Nitrides and Carbides**

Synthesis and Microstructure Evolution of Ti <sub>3</sub> SiC <sub>2</sub> Ceramics by Hot-Pressed Reactive Sintering.....	79
--	----

*W.-T. Lo, J.-L. Huang, H.-H. Lu,  
and D.-F. Lii*

## **Coatings**

Characterization and Kinetics of SiC Deposition Coatings on Graphite by CVD Process .....	93
---	----

*B.K. Dhindaw, and S. Pati*

## **Ferroelectric and Ferroic Materials**

### **Fundamental Issues in Ferroelectrics**

Dielectric, Ferroelectric and Piezoelectric Characterization of Fe Doped PLZT System .....	107
--	-----

*M.E.S. Jaque, A.J.A. Cuadra, V.T.O. Ojeda,  
J.L.N. Coronado, O.S.P. Borquez, and K. Ramam*

The Effect of DC Bias on the Poled States in PNZST Antiferroelectric Thin Films .....	119
---	-----

*J. Zhai, X. Yao, Z. Xu, and H. Chen*

### **Multiferroics**

Magnetic Frustration, Spin-Lattice Coupling, and Ferroelectricity in Multiferroic Rare Earth (R) Manganites, RMn <sub>2</sub> O <sub>5</sub> .....	129
--	-----

*B. Lorenz, C.R. dela Cruz, F. Yen,  
Y.Y. Sun, C.W. Chu, S. Park,  
and S.-W. Cheong*

### **Characterization of Ferroelectrics**

Nano-Region Dielectric Measurement Using Non-Contact State Microwave Probe.....	143
---	-----

*H. Kakemoto, S-M. Nam, J. Li, T. Harigai,  
S. Wada, and T. Tsurumi*

## **Microwave Dielectrics and Piezoelectrics**

Using a FIB for a Fracture Study of PMN-PT Single Crystals.....	153
---	-----

*E.P. Gorzkowski, M.-J. Pan, C.C.M. Wu,  
and H. Jones*

# **Fuel Cells and Energy Storage Systems: Materials, Processing, Manufacturing and Power Management Technologies**

## **Electrodes and Electrolyte in PEM Fuel Cells: Materials, Performance, and Degradation**

Investigation of Clad Metals for Use as Bipolar Plate Material in PEM Fuel Cell Stacks.....	165
<i>J.S. Rich, A.M. Meier, J.Y. Kim,     G. Xia, G. Yang, and K.S. Weil</i>	

## **Interconnection and Metallic Materials in SOFCs I**

Engineered Metallic Strips by Cladding and Plating for Fuel Cell Applications .....	179
<i>L. Chen, R.P. Willis, P.F. Lynch,     and J. Kaiser</i>	
Thermal Embrittlement Characterization of Metallic Alloys in High Temperature Hydrogen Environments .....	189
<i>T.R. Vencill, W.H. Moy, Y.-L. Shen,     and S.B. Rathod</i>	

## **Electrodes in SOFCs: Materials, Performance, and Degradation I**

Characterisation of the $(La_{1-x}Sr_x)_{0.99}Co_{0.6+x}Ni_{0.4-x}O_{3-\delta}$ SOFC Cathode Material .....	201
<i>P. Hjalmarsson, M. Mogensen, and C.H. Christensen</i>	
Transport Properties of the Perovskite-Related Compositions in the $Pr_{2-x}Sr_xNiO_{4\pm\delta}$ System.....	213
<i>V. Vashook, L. Vasylechko, E. Girdauskaite,     J. Zosel, T.-L. Wen, H. Ullmann, and U. Guth</i>	

## **Interconnection and Metallic Materials in SOFCs II**

Alloy Films Deposited by Electroplating as Precursors for Protective Oxide Coatings on Solid Oxide Fuel Cells Metallic Interconnect Materials.....	227
<i>C. Johnson, R. Gemmen, and C. Cross</i>	
Surface Treatment of T91 Steel through Diffusion Coatings .....	235
<i>L.S. Quintero, D. Laverde, M.R. Batani,     and A. Petric</i>	

Effect of Protective Coatings for Alloy Interconnect on Oxidation and Cr Vaporization.....	245
<i>H. Kurokawa, P.Y. Hou, X. Chen, C.P. Jacobson, L.C. DeJonghe, and S.J. Visco</i>	

## Electrodes in SOFCs: Materials, Performance, and Degradation II

Solid Oxide Fuel Cell Anode Behavior upon Redox Cycling .....	257
<i>T. Klemensø, and M. Mogensen</i>	
Electrical Conductivity and Oxidation Behavior of TiN and TiC Based Cermets for Fuel Cell Applications .....	269
<i>Y. Pang, H. Xie, and R. Koc</i>	
Anomalous Shrinkage of Strontium Doped Lanthanum Manganite.....	281
<i>B. McCarthy, L. Pederson, H. Anderson, X.-D. Zhou, and G. Coffey</i>	
Nanoscale Materials for Solid Oxide Fuel Cells.....	293
<i>M.R. Bateni, B. Martin, X. Deng, and A. Petric</i>	

## Interconnection and Metallic Materials in SOFCs III

Cr Poisoning Effect for Solid Oxide Fuel Cells.....	303
<i>F. Chen, E. Sun, J. Yamanis, J. Hawkes, J. Smeggil, S. Warrier, and J.-W. Kim</i>	

## Electrodes in SOFCs: Materials, Performance, and Degradation III

Zirconia Powders Stabilized with Scandia and Their Ceramics: Part I. Mechanical Behavior .....	315
<i>O. Vasylyev, O. Koval, M. Brychevskyi, Y. Brodnikovskyi, Y. Pryschepa, V. Vereschak, K. Nosov, G. Akymov, Y. Komysa, and V. Sadykov</i>	

## **Sealing and Electrical Contacts in Fuel Cells**

Investigation of Degradation for Gasket Materials in PEM Fuel Cells .....	329
<i>J. Tan, Y.J. Chao, J.W. Van Zee,     and C.T. Willians</i>	

Development of Contacting Material for Cathode Chamber in the Solid Oxide Fuel Cell .....	341
<i>J. Sakacsi, B. Kang, and L. Wilson</i>	

## **Materials and Electrochemistry of Batteries and Super-Capacitors**

Enhanced Li Intercalation Properties of V <sub>2</sub> O <sub>5</sub> Nanostructures.....	353
<i>Y. Wang, and G. Cao</i>	

Study of Improved Electrochemical Performance of LiFePO <sub>4</sub> /C Electrode for LIB .....	365
<i>G.-r. Hu, X.-g. Gao, Z.-d. Peng, J. Li, and Y.-x. Liu</i>	

## **Fuel Cell Systems: Design, Materials, Fabrication, Fuel Processing**

Performance of Single-Chamber SOFC Using Hydrogen/Air Mixed-Gas Fuels .....	371
<i>I.D. Kellogg, F. Dogan, V. Petrovsky,     and U.O. Koylu</i>	

Fast Load Sharing Control Method for Modular Designed DC/AC Inverters in High Power Solid Oxide Fuel Cell Power Plants .....	379
<i>Y. Wu, and H. Gao</i>	

A New DC-DC Converter for Fuel Cell Powered Distributed Power Generation Systems .....	389
<i>R. Sharma, and H. Gao</i>	

The Effect of Water on Natural Gas Desulfurization by Adsorption .....	399
<i>A. Jayaraman, G. Alptekin, M. Dubovik,     R. Amalfitano, M. Schaefer, and M. Ware</i>	

## **General Topics in Electroceramics**

### **Materials and Process Innovations in Electroceramics**

Fluxes from Slip, Knudsen, and Poiseuille Flow in Narrow Capillaries .....	411
<i>J.W. Yun, and S.J. Lombardo</i>	

## **Dielectric Materials**

Microstructural Characteristics and Microwave Dielectric Properties of Ba[Mg <sub>1/3</sub> (Nb <sub>X/4</sub> Ta <sub>(4-X)/4</sub> ) <sub>2/3</sub> ]O <sub>3</sub> Ceramics .....	421
<i>C.-F. Lin, H.-H. Lu, T.-I. Chang,     and J.-L. Huang</i>	

Effects of Electrode Geometry on Dielectric Breakdown Strength of Alumina .....	431
<i>D. Tibbitts, R. Onuoha, D.K. Shetty,     J. Boye, J. Burke, and L. Chidester</i>	

## **Piezoelectric, Piezoresistive and Varistor Materials**

Doping Effect on the Microstructure and Piezoresistive Properties of Lanthanum Strontium Manganate.....	441
<i>V. Sharma, M. Hossu, A.R. Koymen,     and S. Priya</i>	

## **Poster Session**

Crystallization Kinetics of Barium Strontium Titanate Glass-Ceramics .....	453
<i>E.P. Gorzkowski, M.-J. Pan, B. Bender,     and C.C.M. Wu</i>	

## **Glass and Optical Materials**

### **Processing Related Issues I**

Fabrication of Semiconducting Glass Microchannel Plate by Using Double-Crucible Process .....	465
<i>Z. Wang, Y. Hu, Y.J.L. Jay,     Y. He, and B. Jiang</i>	

Study of Manufacturing and Characterization of Metallic Glass Ni-Zr-Al.....	471
<i>M. Nurbanasari, D. Hadiprayitno,     and I. Pinayungan</i>	

### **Processing Related Issues II**

Glass Formation and Crystallisation of LTCC Substrate by Laser Radiation.....	485
<i>X. Liu, A. Jha, A. Bell, K.M. Nowak,     H.J. Baker, and D.R. Hall</i>	

Processing of Polycrystalline GSGG for Laser Host Applications .....	495
<i>T. Garino, C. Phifer, J. Voigt,     and D. Moore</i>	

## **Characterization**

Anomalous Ultrafast Nonlinear Optical Response of Silver Nanoparticles in Glass.....	503
<i>H. Liu, S. Lysenko, J. Jimenez,     and V.S. Vkhnin</i>	
E-Glass and ECR-Glass Liquidus Temperature Measurement Techniques: Using Uniform Temperature Method and Heating Stage Microscope .....	513
<i>A. Theerapapvisetpong, S. Jiemsirilert,     L. Punsukumtana, and R. Conradt</i>	
Spectroscopic Properties of Sm <sup>3+</sup> -Doped Oxide and Fluoride Glasses Using Visible and Near-IR Excitations.....	525
<i>A. Jha, L. Huang, and S. Shen</i>	

## **Materials and Modelling**

Regression Analysis on the Amount of Tetrahedral Boron in Borosilicate Glasses .....	535
<i>T. Nanba, S. Sakida, and Y. Miura</i>	

## **Poster Session**

Ab Initio Calculation of <sup>17</sup> O NMR Parameters of Tricluster Oxygen Sites in Borosilicate Glasses .....	547
<i>Y. Yoneyama, M. Urushihara, S. Sakida,     T. Nanba, and Y. Miura</i>	
Correlation between the Basicity and Optical Property of Er <sup>3+</sup> Ion in Oxide Glasses .....	555
<i>Y. Tateyama, S. Sakida, T. Nanba,     and Y. Miura</i>	
Molecular Orbital Calculation on the Chemical Bonding Character of Phosphate Glasses.....	567
<i>Y. Asano, S. Sakida, T. Nanba,     and Y. Miura</i>	
Radiative Properties of AlN and Al <sub>2</sub> O <sub>3</sub> .....	575
<i>N.M. Ravindra, S. Shet, V. Dhir,     V.K. Challa, S. Abedrabbo, and A.T. Fiory</i>	

Structure and Optical Properties of TiO <sub>2</sub> Containing Oxide Glasses .....	583
<i>K. Inoue, S. Sakida, T. Nanba,     and Y. Miura</i>	

## International Symposium on Advanced Dielectric Materials and Electronic Devices

### Design and Preparation of Materials I

Fine Particles in Advanced Technology .....	599
<i>D.P. Uskoković</i>	

### Design and Preparation of Materials II

Physics-Based Models of Dynamic Response of Piezoceramics .....	613
<i>M. Willatzen, L.C. Lew Yan Voon,     B. Lassen, and R. Melnik</i>	

Growth of Heteroepitaxial Diamond Films by Bias Enhanced Nucleation .....	625
<i>V.S. Jayaseelan, and R.N. Singh</i>	

Prediction of Crystal Structure and Dielectric Properties of La(Zn <sub>1/2</sub> Ti <sub>1/2</sub> )O <sub>3</sub> (LZT) and Nd(Zn <sub>1/2</sub> Ti <sub>1/2</sub> )O <sub>3</sub> (NZT) .....	635
<i>K. Khamoushi, and T. Lepistö</i>	

### Material Preparation and Properties I

Aluminum Oxynitride Dielectrics for High Energy Density Capacitor Applications .....	647
<i>K.R. Bray, R.L.C. Wu, S. Fries-Carr,     and J. Weimer</i>	

Effects of Dolomite and BaCO <sub>3</sub> Additives on the Electrical Properties of Bauxite Porcelain .....	657
<i>Z.A. Nemati, and S.M. Abbasi</i>	

### Poster Session

Ferroelectric Properties and Reliability of BiFeO <sub>3</sub> Thin Films Prepared by a Chemical Solution Deposition .....	669
<i>J.K. Kim, S.S. Kim, M.H. Park,     J.W. Kim, R. Guo, and A.S. Bhalla</i>	

Loss Mechanisms and High Power Piezoelectric Components.....	675
<i>K. Uchino, J.H. Zheng, Y. Gao, S. Ural,     S.-H. Park, N. Bhattacharya, and S. Hirose</i>	

## **Processing-Microstructure-Property Relationships**

Domain Distribution in Pb[(Zn <sub>1/3</sub> Nb <sub>2/3</sub> ) <sub>0.91</sub> Ti <sub>0.09</sub> ]O <sub>3</sub> Single-Crystal Plates.....	701
<i>T. Ogawa</i>	

Electrical Breakdown Strength of Alumina Single Crystal and Ceramics .....	707
<i>S. Chao, V. Petrovsky, and F. Dogan</i>	

## **Materials Application and Electronic Devices**

Microstructures and Interfacial Development of Y5V Multilayer Ceramic Capacitors with Ni Electrodes.....	717
<i>L. Chen, X. Wang, Z. Gui, and L. Li</i>	

Amorphous Diamond Film Application for Electroluminescent Devices.....	725
<i>J.-C. Pu, S.-F. Wang, T.-P. Tang,     and J.C. Sung</i>	

## **Materials Preparation and Properties II**

The Effect of Processing on the Dielectric Loss of CaCu <sub>3</sub> Ti <sub>4</sub> O <sub>12</sub> Dielectrics .....	737
<i>B.A. Bender, and M.-J. Pan</i>	

Resistive Switching Behavior of SrZrO <sub>3</sub> -Based Films for Nonvolatile Memory Application.....	749
<i>C.-C. Lin, and T.-Y. Tseng</i>	

Author Index .....	759
--------------------	-----

# TABLE OF CONTENTS

## *Materials Science and Technology (MS&T) 2006:* **MATERIALS AND SYSTEMS - Volume 2**

### **International Symposium on Advanced High Strength Steels for the Ground Transportation Industry**

#### **Processing of Advanced High Strength Steels, Welding and Coating**

Effects of Composition & Processing in Cold-Rolled, Dual-Phase Steels for Automotive Applications .....	721
<i>N. Pottore, I. Gupta, and R. Pradhan</i>	
Effect of New Ferrite on Strength – Ductility Balance of a High Strength Water Quenched Dual Phase Sheet Steel .....	5
<i>O. Yakubovsky, and M. Kapustin</i>	
Deformation Behavior of Dual-Phase Steels Under Various Loading Conditions; Mechanisms Leading to Failure.....	17
<i>A. Karellova, C. Krempaszky, E. Werner, P. Tsipouridis, E. Tragl, and A. Pichler</i>	
Experimental Analysis of the Influence of Specimen Geometry on the Tensile Hopkinson Split Bar Test Results of Sheet Steels .....	29
<i>S. Curtze, M. Hokka, V.-T. Kuokkala, and T. Vuoristo</i>	
Comparison of Final Properties and Microstructures between Conventional TRIP and Tempered Martensite Assisted Steels (TMAS) .....	43
<i>J. Vikram, A.M. Elwazri, E. Essadiqi, and S. Yue</i>	
Effect of Strain Rate and Temperature on the Mechanical Behavior of TRIP and TWIP Steels in Tension and Compression .....	53
<i>M. Hokka, S. Curtze, V.-T. Kuokkala, T. Vuoristo, and P. Peura</i>	
Low-Cycle Fatigue Properties of TRIP Steel .....	63
<i>L.T. Robertson, T.B. Hilditch, and P.D. Hodgson</i>	

Effect of Redundant Strain on Flow Behavior and Transformation Temperatures in Nb-Microalloyed Steel .....	75
<i>J. Vikram, A.M. Becerra, F. Zarandi, and S. Yue</i>	
 <b><u>Product Physical Metallurgy and Mechanical Behavior of Multiphase Steels</u></b>	
Strength and Fatigue of Laser Butt Welds for IF, HSLA, and Dual Phase Sheet Steels .....	87
<i>B. Yan, and M. Gallagher</i>	
Spot Friction Welding of High Strength Automotive Steel Sheets .....	103
<i>M.P. Miles, J. Sederstrom, K. Kokonen, R. Steel, S. Packer, T. Pan, W.J. Schwartz, and C. Jiang</i>	
A Research Study on the Production of Advanced High Strength Steels to Heavy Chassis of FH 12 Applied in Auto Structural Parts for the Optimization of Auto Fuel Performance .....	107
<i>Sh. Pourmostadam</i>	
Microstructure and Properties of Rapid Heat Treated and Galvanized Dual Phase Steel .....	119
<i>R. Fourmentin, A. Mertens, and J.R. McDermid</i>	
Influence of Chemical Composition on the Microstructure and Mechanical Properties of Multiphase TRIP-Assisted Steels, Processed Using Thermal Cycles Compatible with Continuous Hot-Dip Galvanizing .....	131
<i>A. Mertens, and J.R. McDermid</i>	
A New Generation of Tool Steels for Shaping AHSS and UHSS .....	143
<i>B. Casas, D. Marco, and I. Valls</i>	
High Strength Cold Drawn Seamless Steel Tubes with Improved Toughness at Low Temperature in Transverse Direction .....	153
<i>E.P. Bagliani, E. Altschuler, M. Solano, A. Pessina, and P. Marchetti</i>	

# **Materials and Devices for Energy Harvesting, Generation and Storage Systems**

## **Materials and Devices for Energy Harvesting**

Comparative Study of Piezoelectric Materials for Power Scavenger .....	167
<i>D. Shen, J. Ajitsaria, J.-G. Lee,     S.-Y. Choe, and D.-J. Kim</i>	
Magnetic Shape Memory Alloys and Its Application in Actuators .....	177
<i>S. Mahendrakar, and K.S. Vinay</i>	

## **Energy Generation and Storage Systems**

Tensile Properties of Super Alloys for Components in Hydrogen Generation Systems .....	187
<i>R.S. Koripelli, J. Pal, and A. Venkatesh</i>	

## **Materials and Processes for Energy Generation**

Fabrication of Nanoscale Amide/Imide Particles by Bulk Mechanical Alloying.....	201
<i>B. Chen, X. Zhu, C. Zhang,     B. Kerbs, and L. Li</i>	

## **Materials for Responsive Space Access**

### **Rocket Applications**

Precipitation in Al-Zn-Mg-Cu Alloys Modified with Sc and Zr during Aging.....	213
<i>M.R. Shaghiev, S.V. Senkova,     and O.N. Senkov</i>	

Phase-Field Modeling of Microstructural Evolution during Solidification in Al-Sc Alloys.....	223
<i>Y.H. Wen, E.S.K. Menon,     and C. Woodward</i>	

# Nanocomposites - Their Science, Technology and Applications

## Nanocomposite Applications

Potential Contributions of Nanotechnology to the Electric Power Industry.....	237
<i>J. Stringer, R.H. Richman, P. Chou,     and S. Rosinski</i>	
Biological Properties of Carbon-Metal Nanocomposite Thin Films .....	259
<i>C. Jin, M.L. Morrison, P.K. Liaw,     C.J. Berry, R.L. Brigmon, L. Riester,     M. Andara, A. Agarwal, C.-C. Shih,     C.-M. Shih, S.-J. Lin, Y.-Y. Su,     and R.J. Narayan</i>	
Sintering Mechanism of Composite Nanoparticle and Its Application to Bonding in Electronics .....	271
<i>T. Yamaguchi, E. Ide, A. Hirose,     and K.F. Kobayashi</i>	

## Carbon Nanotube Composites

A Novel Process of CNTs-Al <sub>2</sub> O <sub>3</sub> Nanocomposite Ceramics.....	285
<i>Y. Guo, H. Cho, Y. Song,     J. Abot, and D. Shi</i>	
Precursor Derived SiC-Carbon Nanotube Composites.....	293
<i>S.F. Bartolucci, and E. Bongio</i>	
Deformation Mechanisms and Toughening in Carbon Nanotube-Reinforced Polycarbonate Matrix Composites.....	303
<i>J. Robbins, and B.S. Majumdar</i>	

## Polymeric Based Nanocomposites

Effect of Processing Conditions on the Structure of Polymer Nanocomposites .....	315
<i>Q. Yuan, A. Raina, and R.D.K. Misra</i>	
Enhancement of Electrical and Thermal Conductivity of Conductive Coatings and Adhesives by Addition of Nanometer Sized Particles.....	327
<i>A. Pachamuthu, A. Rae, and D. Santos</i>	

Effect of Melt Processing Conditions on the Degree of Mixing and Properties in Alumina/Poly(Ethylene Terephthalate) Nanocomposites.....	333
<i>D. Kim, J.S. Lee, C.F. Barry, and J.L. Mead</i>	

## **Metallic Based Nanocomposites**

Mechanical Behavior of Multiphase Nanocrystalline Materials .....	347
<i>C.C. Koch, R.O. Scattergood, and K.L. Murty</i>	
Deformation-Induced Synthesis of Nanoscale Heterogeneous Microstructures .....	357
<i>R.J. Hebert, and J.H. Perepezko</i>	
Characterization and Comparison of Aluminum 2-Phase Composites Consisting of Micrometric and Nanometric Ceramic Second Phases Consolidated by Explosive, Shock-Wave Compaction .....	369
<i>N.G. Alba-Baena, L.E. Murr, A. Loya-Puga, W. Salas, R.M. Arrowood, and D.E. Bujanda</i>	

Spark Erosion Synthesis of Titanium Nanocrystalline Carbides .....	381
<i>A. Satyvaldiev, G. Nasirdinova, E. Dronov, and U. Asanov</i>	

## **Nanomaterials: Science and Technology**

### **Industrial Development and Application of Nanomaterials**

Yield Strength of Nanoparticulate Titania Via Compaction.....	393
<i>N. Venugopal, and R.A. Haber</i>	

### **Nanotubes, Nanorods, Nanowires and Other One-Dimensional Structures**

Electrical Gas Sensor Characterization of Individual Tin Oxide Nanowires Contacted by Focused Ion Beam Techniques .....	403
<i>F. Hernández-Ramírez, A. Tarancón, O. Casals, E. Pellicer, A. Romano-Rodríguez, J.R. Morante, S. Barth, and S. Mathur</i>	

Silicon Carbide Nanowires Synthesized by a Current Heating of a Silica-Graphite Rod.....	415
<i>T. Jintakosol, Y. Gogotsi, and P. Singjai</i>	

Growth of Boron Nitride Nanowires by Microwave Plasma CVD .....	423
<i>L. Guo, and R.N. Singh</i>	

## **Synthesis and Processing of Nanostructures and Nanocomposites, Part II**

A New Route to Electrical Perovskite Lead Titanate from Lead and Titanium Glycolates Via Sol-Gel Process .....	433
<i>N. Tangboriboon, A. Jamieson,     A. Sirivat, and S. Wongkasemjit</i>	

### **Self-Assembly, Arrayed and Nanoporous Materials**

Study on Nano-Tubular Halloysite .....	449
<i>D. Li, and X. Wang</i>	

### **Functional Behaviour and Characterization of Nanomaterials**

Carbon Nanotube and Alumina Nanoparticle Suspension and Freeze Casting Study.....	463
<i>K. Lu</i>	

### **Simulations of Nanomaterials and Their Properties**

Contact Structure Formation in Carbon Nanotube Electronic Devices and Its Effect on Electron Transport .....	475
<i>W. Luo, K. Ravichandran, W. Windl,     and L.R.C. Fonseca</i>	

Geometric and Electronic Structure of Silicon Nanowires.....	483
<i>C. Berkdemir, and O. Gülsen</i>	

### **General Posters**

Mechanism of the Influence of Ultradispersed Diamonds on Formation of the Structure of Ion-Beam Ni and Cr Coatings.....	495
<i>M.A. Andreyev, A.Ph. Ilyuschenko,     and L.V. Markova</i>	

Synthesis and Characterization of Nano Size $\text{La}_{0.67}\text{Ca}_{0.33}\text{MnO}_3$ CMR Material by PVA Chemical Route.....	507
<i>D.C. Krishna, G. Venkataiah,     S. Ram, and P.V. Reddy</i>	

# **Nanostructured Materials: Synthesis, Characterization and Applications**

## **I: Electrochemical Synthesis, II: Characterization of Nanostructures**

Synthesis and Properties of Nickel-Rich Oxide Nanowires .....	523
<i>S. Thorne, Y. Bhargava, V. Radmilovic,     and T. Devine</i>	
Image-Based Nanocrystallography in Three Dimensions by Means of Transmission Electron Goniometry with Free On-Line Database Support.....	533
<i>P. Moeck, and P. Fraundorf</i>	

## **Poster Session**

Growth of Nano-Grained Indium Thin Films and Their Optical Properties .....	547
<i>J.-H. Park, and D.-J. Kim</i>	
Growth of Hydroxyapatite onto Nanotubular TiO <sub>2</sub> for Bio-Implantation Applications.....	557
<i>A. Kar, K.S. Raja, and M. Misra</i>	
Synthesis and Characterization of Barium Strontium Titanate Nanofibers Via Electrospinning .....	569
<i>J. Yuh, and W.M. Sigmund</i>	
The Influence of Cation Concentration on DNA Attachment to Beta-Gallia Rutile Surfaces.....	575
<i>N. Empie, and D. Edwards</i>	

## **Synthesis of Nanoparticles and Nanostructured Films I**

Aluminum Powder Production from Gibbsite Using a Non-Transferred Arc Thermal Plasma Reactor.....	585
<i>J.C. Gomez, E.N. Labrador, E.E. Vidal,     and P.R. Taylor</i>	
Synthesis and Characterization of Nanoparticles of Yttrium Barium Hafnium Oxide by a Single Step Modified Combustion Route .....	595
<i>J.K. Thomas, and H. Padmakumar</i>	
Synthesis and Characterization of the Semiconducting Nanomaterials of Gr V-VI for Thermoelectric Applications.....	605
<i>J.R. Ota, and S.K. Srivasta</i>	

## **Sosman Program I**

Grain Boundary Dynamics in Nanograin Superplasticity, Grain Growth and Sintering.....	615
<i>F. Wakai</i>	

## **Synthesis of Nanoparticles and Nanostructured Films II**

Broad Band Optical Characterization of Sol-Gel TiO <sub>2</sub> Thin Film Microstructure Evolution with Temperature .....	627
<i>S. Phadke, J.D. Sorge, S. Hachtmann, and D. Birnie, III</i>	
Novel Anti-Corrosion Nano-Sized Ceramic-Based Thin Films Prepared by Sol-Gel Method for Aluminum Alloys .....	635
<i>A.S. Hamdy, and D.P. Butt</i>	

## **Applications II**

Selected Applications of Nanostructured Materials in Buildings.....	645
<i>H. Schmid</i>	
Development of Novel Cobalt-Doped Amorphous Silica Composite Membranes for Hydrogen Separation at High Temperatures.....	655
<i>H. Mori, T. Nagano, S. Fujisaki, T. Sumino, and Y. Iwamoto</i>	

## **Use of Ceramics, Glass and Other Materials in the Disposition of Nuclear and Hazardous Wastes**

### **Poster Session**

Recycling of Municipal Waste Slag Using Phase Separation of Glass .....	667
<i>T. Imaoka, S. Sakida, T. Nanba, and Y. Miura</i>	

## **Nuclear Waste Processing**

Recent Process and Equipment Improvements to Increase High Level Waste Throughput at the Defense Waste Processing Facility (DWPF) .....	677
<i>M.E. Smith, A.B. Barnes, J.R. Coleman, R.C. Hopkins, D.C. Iverson, R.J. O'Driscoll, and D.K. Peeler</i>	

Overview of Testing to Support Processing of Sludge Batch 4 in the Defense Waste Processing Facility .....	687
<i>C.C. Herman</i>	

## **Actinide Stabilization and Low Temperature Waste Forms**

Nanotechnology for Uranium Separations and Immobilization .....	701
<i>K. Barber, A.W. Apblett, S. Al-Fadul, A. Piquette, and M. Chehbouni</i>	
Grout Waste Form for the Disposition of Idaho HLW Calcine.....	713
<i>R.A. Palmer, B.M. Kauffman, W.D. Patterson, Y. Xia, C.A. Williams, C.S. See, T.C. Leone, M. Bricka, A. Marwaha, and A. Herbst</i>	
Author Index .....	733

# TABLE OF CONTENTS

## ***Materials Science and Technology (MS&T) 2006:***

## ***PRODUCT MANUFACTURING***

### **Joining of Advanced and Specialty Materials Including Affordable Joining of Titanium and Joining Technologies for MMCs**

#### **Brazing/TLP**

Roll-Bonded Clad Metal Foils as Ag-Cu-Ti Active Brazing Filler Metals .....	5
<i>L. Chen, R.P. Willis, P.F. Lynch, and J. Kaiser</i>	
Phase Evolution in the Pd-Ag-CuO Air Braze Filler Metal Alloy System.....	11
<i>J.T. Darsell, and K.S. Weil</i>	
Room Temperature Device Attach with Reactive Multilayer Foils .....	19
<i>M. Powers, Z. He, J. Levin, J. Subramanian, D. Van Heerden, P. Cassanego, and R. Warner</i>	
Joining of Ion Transport Membranes Using a Novel Transient Liquid Phase Process .....	25
<i>P.G. Callahan, and D.P. Butt</i>	

#### **Affordable Joining of Titanium Alloys**

Microstructure, Texture, Local Tensile Properties and Residual Stress Relief in Ti-6Al-4V Linear Friction Welds .....	35
<i>M. Karadge, P. Frankel, A. Steuwer, C. Lovell, S. Bray, P.J. Withers, and M. Preuss</i>	

#### **Fusion Welding**

Hybrid Welding Technology of Advanced High Strength Steel .....	47
<i>Y. Adonyi, and V. Jurko</i>	
Joining of Superaustenitic Stainless Steels: A New Approach.....	61
<i>T.D. Anderson, M.J. Perricone, and J.N. DuPont</i>	

## **Solid State Phenomenon and Brazing**

A 3-D Coupled-Field Dynamic Model for Ultrasonic Consolidation .....	75
<i>C. Zhang, X. Zhu, and L. Li</i>	

On the Massive Transformation from Ferrite to Austenite in Laser Welded Mo-Bearing Stainless Steels .....	85
---	----

*M.J. Perricone, T.D. Anderson,  
J.N. DuPont, and C.V. Robino*

Characterization of Different Alumina-Aluminum Alloys Interfaces during Wetting Experiments .....	97
---	----

*E. Rocha-Rangel, P.F. Becher,  
and E. Lara-Curzio*

## **Friction Stir Welding II**

Metal Flow in Friction Stir Welding.....	107
<i>A.C. Nunes, Jr.</i>	

Friction Stir Welding of 5mm Titanium 6Al-4V .....	119
<i>R.E. Jones, and Z.S. Loftus</i>	

## **Lead-Free Soldering: It Is Here to Stay – Applications, Alloy Development, and Impact**

### **Thermodynamics and Interfacial Properties of Lead-Free Solders**

Effect of Ni and Ag on Interfacial Reaction and Microstructure of Sn-Ag-Cu-Ni-Ge Lead-Free Solder.....	135
--	-----

*H. Watanabe, N. Hidaka, I. Shohji,  
and M. Ito*

Formation of Micro Joints with High-Melting Point through Rapid Reaction between Sn-3.5Ag Solder and Ni-Fe Alloy Substrate.....	147
---	-----

*H. Ozaki, T. Yamamoto, T. Sano,  
A. Hirose, K.F. Kobayashi, M. Ishio,  
K. Shiomi, and A. Hashimoto*

Kinetics-Based Modeling of Substrate Dissolution and IMC Growth during Soldering .....	157
<i>M. Faizan, and G.-X. Wang</i>	

Modelling of Thermodynamic, Thermophysical and Physical Properties of Lead-Free Solder Alloys .....	167
<i>N. Saunders, Z. Guo, P. Miodownik, and J.-P. Schillé</i>	

## **Mechanical Properties of Lead-Free Solders and Solder Joints I**

Effect of Thermal Cycling on Repaired Lead and Lead-Free Solder Joints.....	175
<i>M.J. O'Keefe, M. Perez, K. Doering, V. Eckhoff, R. Colfax, D. Murry, S. Vetter, and D. Kleine</i>	
Creep Behavior and Microstructure of Sn-Ag-Cu-Ni-Ge Lead-Free Solder Alloy.....	185
<i>N. Hidaka, H. Watanabe, M. Yoshiha, M. Shimoda, T. Asai, and M. Ono</i>	

## **Mechanical Properties of Lead-Free Solders and Solder Joints II**

Properties of Bi-In-Sn Ternary Alloys for Low-Melting Point Solders .....	201
<i>M. Kondo, Y. Akada, A. Hirose, and K.F. Kobayashi</i>	
In RoHS Testing – Lead-Free Is Not Always Trouble-Free.....	215
<i>D. Kluk, A. de Krom, and C. D'Agostino</i>	

## **Machining and Grinding of Engineered Materials**

### **Session I**

Effect of Agglomeration on the Performance of Alumina Abrasives.....	229
<i>L. Vedhavalli, and V.E. Annamalai</i>	
Laser Surface Engineering of Alumina Ceramic Compacts: An Approach of Laser Dressing .....	239
<i>S.P. Harimkar, and N.B. Dahotre</i>	
The Effect of Rake Angle on the Mechanics of Metal Machining and Surface Topography .....	247
<i>V. Murti, T.A.J. Reddy, M.R.L. Reddy, and K. Sudhakar</i>	
Tool Wear Under High-Speed End Milling of Ti-6Al-4V Alloy .....	255
<i>K. Sekiya, Y. Yamane, K. Yamada, and N. Narutaki</i>	

# **Processing and Performance of Beryllium**

## **Performance of Beryllium**

Processing Aluminum Beryllium.....	269
<i>D. Hashiguchi</i>	

# **Steel Product Metallurgy and Applications**

## **High Strength Steels**

Microstructure Control for High Strength Structural Steels Using Lower Bainite .....	285
<i>J. Shimamura, K. Ooi, M. Okatsu,     N. Ishikawa, and N. Shikanai</i>	
Microstructure Engineering of Hot-Rolled Advanced High Strength Steels.....	293
<i>M. Militzer, F. Fazeli, D. Liu,     and V. Prodanovic</i>	
A New Method of Characterizing and Quantifying Complex Microstructures in Steels .....	305
<i>J. Wu, C.I. Garcia, M. Hua,     W. Gao, K. Cho, and A.J. DeArdo</i>	
Expanded Use of Vanadium in New Generations of High Strength Steels.....	317
<i>S. Zajac</i>	
Precipitation Behavior of Vanadium in a High Nitrogen and Vanadium Bearing Steel Treated with TMCP .....	327
<i>X. Liang, J. Shen, S. Jiao,     and C. Wang</i>	
The Transformation and Strengthening Behavior of V-N Steels during Hot Strip Mill Simulation .....	335
<i>C.I. Garcia, M.J. Hua, W. Gao,     R.J. Glodowski, and A.J. DeArdo</i>	
Effect of Alloy Modifications on HAZ Microstructure and Properties of HSLA X80 Pipeline Steel.....	347
<i>T.E. McGurk, J.G. Speer, and D.K. Matlock</i>	
Effect of Redundant Strain and Accumulated Strain on the No-Recrystallization Temperature of Low Carbon Microalloyed Steel .....	359
<i>A.M. Elwazri, G. Vespa, E. Samuel,     and S. Yue</i>	

High Strength Steel Rock Bolt for Underground Mine Application .....	371
<i>D. Karmakar, P.K. Maini, B.K. Jha,     and S.K. Chaudhuri</i>	

## **Mechanisms**

Contribution of Dynamic Recrystallization to Microstructural Refinement of As-Cast Grains in Nb Microalloyed Steels .....	383
<i>P. Uranga, A.I. Fernandez, B. Lopez,     and J.M. Rodriguez-Ibane</i>	
Characterization of Nb-Rich Phase Precipitation Near Internal Cracks in Continuously Cast Slabs .....	393
<i>Q. Tian, Y. Chen, J. Chen,     G. Xu, and Y. Zheng</i>	
On the Fractal Nature of Acicular Ferrite, and V(C,N) Precipitation in Medium Carbon Microalloyed Steels.....	401
<i>R. Villegas, A. Redjaimia, M. Confente,     and M.T. Perrot-Simonetta</i>	

Relation between Fatigue Crack Initiation and Propagation, Toughness and Microstructure in Large Blooms for Automotive Plastic Molds .....	411
<i>D. Firrao, P. Matteis, G.M.M. Mortarino,     M.R. Pinasco, E. Stagno, R. Gerosa,     B. Rivolta, G. Silva, and A. Ghidini</i>	

Corrosion Behavior of Nb-Bearing Austenitic Stainless Steels in NaCl Solution .....	423
<i>A.S. Hamdy, E.H. El-Shennawy, and T. El-Bitar</i>	

The Effects of the Precursors Preparation Technology on the Performances of Stainless Steel Foam with 3-D Open Cells Networks Structure .....	433
<i>X.Y. Zhou, J. Li, and Y.X. Liu</i>	

## **Lower Strength Steels**

Thermo-Metallurgical Model of the Cooling Table for a Flat Product Hot Rolling Mill.....	443
<i>G. Gomez, J. Schicht, T. Perez,     M. Goldschmit, and A. Vigliocco</i>	
A Numerical Dilatometric Analysis of Steels Considering the Temperature Gradient in Specimen Due to Induction Heating.....	455
<i>Y.-G. Cho, S.-J. Kim, Y.-R. Im,     G. Kim, and H.N. Han</i>	

Abnormal Grain Growth in Fe-1%Si Driven by Stored Energy Differences .....	465
<i>T. Bennett, P.N. Kalu, and A.D. Rollett</i>	
Material Application of Low Carbon Steel with Residual Boron for Hydroforming Operations .....	483
<i>C. Chiriac</i>	
Development of Heat Treatable Steel Having High Formability .....	491
<i>H.C. Shin, K. Lee, C.H. Lee, K.C. Park, and G. Kim</i>	
Characterization of Microstructure and Fracture Surface of Ultra Low Carbon Steel with Very High Toughness .....	501
<i>S. Jiao, Y. Wang, C. Wang, and X. Liang</i>	

### **Poster Session**

Influence of Coke Combustion Processes on the Dynamic Changes of Cupola Melting Furnace .....	511
<i>K.S. Abdel Halim, M. Abdelrahman, and M.I. Nasr</i>	

## **Surface Protection for Enhanced Materials Performances**

### **Thermal Barrier Coatings**

Selected Microstructural Observations in Thermal Barrier Coatings by Transmission Electron Microscopy .....	523
<i>J. Liu, B. Jayaraj, and Y.-h. Sohn</i>	

### **Mechanical Behavior and Residual Stresses**

Indentation of a Multi-Layered Solid Cylinder for the Measurement of Thermal Barrier Coating Adhesion .....	535
<i>Q. Ma, J. Beuth, G. Meier, and F. Pettit</i>	
Functional Intermediate Layers for the Improvement of Thermal Barrier Coatings Performance .....	547
<i>C.R.C. Lima, and J.M. Guilemany</i>	

Influence of Ceramic Powders on Structure and Properties of the Hot Work Tool Steel Alloyed with the High Diode Power Laser .....	555
<i>L.A. Dobrzańska, E. Jonda, and K. Labisz</i>	

## **Surface Modifications and Protection for Enhanced Performance II**

A New Mechanochemical Method for Armouring or Coating of Metallic Surfaces .....	565
<i>S. Komarov, S.H. Son, S. Kaloshkin, O. Abramov, and E. Kasai</i>	
Aluminum – Based Composite Coatings Deposited Using Gas Dynamic Spray .....	571
<i>J. Jiang, and L. Xue</i>	
Surface Modification of UNS 430 Stainless Steel Via Spinel Coatings.....	583
<i>M.R. Bateni, P. Wei, X. Deng, and A. Petric</i>	
Characterization of Alkaline Cleaned and Cerium Oxide Coated Al 2024-T3 .....	591
<i>P. Jones, A. Padwal, P. Yu, M.J. O'Keefe, W. Fahrenholtz, and T. O'Keefe</i>	

## **Poster Session**

Laser Surface Melting of Aluminum Alloy 6013 for Improving Stress Corrosion Cracking Resistance.....	601
<i>W.L. Xu, T.M. Yue, and H.C. Man</i>	

## **The Impact of Design on Corrosion Performance**

### **Corrosion Behavior of Aluminum, Iron, Nickel and Other Alloys**

The Effects of Alloy Composition on the Passivation Layer Parameters of Al-Zn Alloy Systems .....	613
<i>N.E. Idenyi, C.E. Ekuma, and I.O. Owate</i>	
Corrosion Case Study – Under-Hood Front End Accessory Drive Bracket (FEAD) Applications.....	619
<i>G.T. Bretz, M. Maj, N. Li, and J. deVries</i>	
Correlation between Metallurgical Properties and Hydrogen Permeation in Carbon Steels: A Neural Network Model Approach .....	629
<i>F.A. Reyes-Valdés, F. Avila-Murillo, R. Colás-Ortiz, L. Torres-Treviño, A. Martínez-Villafaña, E. Saucedo-Salazar, and S. Solís-Rosales</i>	

Selection of Corrosion Resistant Materials for Nuclear Waste Repositories .....	639
<i>R.B. Rebak</i>	

## The Materials Competition

### **Building on the 2006 ASM/TMS Distinguished Lecture**

Using Process-Based Cost Modeling to Determine the Effects of Product Family Decisions and Development Costs on Material Selection .....	659
<i>M.D. Johnson, and R.E. Kirchain</i>	
A Comparative Analysis of the Costs of Injection Molding in China and in the USA .....	671
<i>J. Busch, A. Goodrich, and R. He</i>	
Author Index .....	681

# TABLE OF CONTENTS

## *Materials Science and Technology (MS&T) 2006:*

## **PROCESSING**

### **Advances in Cement-Based Materials: Manufacture, Hydration, Admixture Interaction, Properties, and Degradation**

#### **Durability of Cement-Based Composites**

Reparability of High Strength Concrete Exposed to Elevated Temperatures.....	5
<i>E. Kerr, and W. Vichit-Vadakan</i>	

#### **Early Age and Hardened Properties of Cement-Based Materials**

Internal Curing Water Movement in High Performance Cement-Based Materials.....	13
<i>B.J. Mohr, and K.L. Hood</i>	

Ingenuous Shrinkage Response of Cementitious Matrices and Its Application .....	25
<i>D.A. Lange, and Y.-S. Li</i>	

### **Advances in Refractories**

#### **Session I**

Effect of Andalusite Aggregate on Thermal Shock Resistance of Mullite Castable For Desulphurization Injection Lance .....	37
<i>J. Li</i>	

The Use of Doloma Refractories for the Prevention of Alumina Clogging for Continuous Casting of Aluminum Killed Steel .....	43
<i>D.J. Griffin</i>	

Wetting Behaviour of High Alumina Monolithic by Non-Ferrous Metals: Role of Non-Wetting Agents .....	55
<i>P. Koshy, S. Gupta, V. Sahajwalla, and P. Edwards</i>	

Testing of Advanced Refractory Materials for the Aluminum Industry.....	67
<i>D. Shukla, W. Headrick, J. Smith, and M. Karakus</i>	

## **Session II**

Castable Refractories for Sinter Plant and Mills.....	79
<i>A.K. Bhattacharya, P. Cintaiah, B.D. Chattoraj,     and S. Majumdar</i>	
Two-Component Refractories Automatically Pressed in One Single Working Cycle .....	87
<i>D.H. Fournier</i>	
Refractory Corrosion by Slag Under an Applied Voltage .....	91
<i>B.J. Monaghan, S.A. Nightingale, Q. Dong,     and M. Funcik</i>	

## **Green Engineering for Materials Processing**

### **Green Manufacturing and Treatment Processes**

Influence of Frictional Constraints between the Combined Stresses and the Continued Deformation and Densification of Sintered High Carbon P/M Steel during Cold Deformation.....	105
<i>A. Rajeshkannan, K.S. Pandey,     and S. Shanmugam</i>	

Carbon Dioxide Soluble Binders for Metal Casting Applications.....	115
<i>C. Dilek, L. Hong, R.M. Enick,     E. Gulari, and C.W. Manke</i>	

Options for Gas Quenching .....	123
<i>P. Stratton</i>	

Gas Quenching – An Environment Friendly Heat Treatment Process .....	131
<i>Md. Maniruzzaman, and R.D. Sisson, Jr.</i>	

Green Cerate Based Surface Treatment for Improving the Corrosion Resistance of Magnesium Alloy AZ91D in Marine Environments .....	141
<i>A.S. Hamdy</i>	

### **Recycling and Waste Management**

Recycling of Aluminum Alloywaste Via Ionic Liquid Electrolytes.....	153
<i>M. Zhang, and R.G. Reddy</i>	

Managing Raw Materials Compositional Uncertainty: Chance Constrained Modeling for Alloy Production .....	163
<i>G. Gaustad, P. Li, and R. Kirchain</i>	

Treatment of Hot Metal and Liquid Steel with Waste Materials from the Aluminum Industry .....	173
<i>F.Y.J. Chang, Y.D. Yang, A. McLean, and I.D. Sommerville</i>	
Analysis of Effective Ways to Recycle the Dispersed Iron-Bearing Metallurgical Wastes.....	183
<i>I.F. Kurunov, V.N. Titov, and O.G. Bolshakova</i>	

## **Heat Treatment of Steel**

### **Heat Treating: Microstructural Issues/Transformations**

Steel Superstrengthening Phenomenon as a Basis for Designing New Technologies.....	193
<i>N. Kobasko</i>	
Determination of Transformation Diagrams for Cast Superaustenitic Stainless Steels .....	203
<i>N.S.L. Phillips, L.S. Chumbley, and B. Gleeson</i>	
Modelling Material Properties Leading to the Prediction of Distortion during Heat Treatment of Steels .....	215
<i>Z. Guo, N. Saunders, A.P. Miodownik, and J.-Ph. Schillé</i>	
Elimination of Crystallinity in Fractured Surface of Medium Carbon Low Alloy Steel Plates through Process Improvement.....	225
<i>R. Avtar, and G. Singh</i>	

### **Heat Treatment: General**

Improvement in Galvanising Line Productivity through Annealing Simulation.....	239
<i>S.K. Mohapatra, A. Deva, and V. Kumar</i>	
Save One-Half the Electricity on the Induction Heater, with a Concentrator That Will Last for Tens of Thousands of Parts .....	251
<i>T. Learman</i>	

### **Poster Session**

Predictive Model to Aid Selection of Heat Treating Process Parameter for Alloy Steel forgings .....	263
<i>S. Rajendran, and V. Zaloom</i>	

Evaluation of Salt Bath ad Vacuum Heat Treatment of AISI M2 And M3/2 High Speed Steels .....	271
--	-----

*R.A. Nogueira, S. Yoshida, R. Funaro,  
and F.A. Filho*

## **High Temperature Degradation of Fe-, Ni-, and Co-Based Alloys Including Metal Dusting**

### **Oxidation, Carburization and Coatings**

Carburization Issues in Black Liquor Steam Reforming/Gasification .....	285
---	-----

*J.R. Keiser, J.G. Hemrick,  
and R.A. Peascoe-Meisner*

ASSET Technology Update for Analyzing and Predicting Corrosion in High Temperature Gases.....	299
---	-----

*R.C. John, A.D. Pelton, A.L. Young,  
W.T. Thompson, and I.G. Wright*

Characterisation of Oxide Scales for Plasma Sprayed Ni-20Cr Coatings Oxidized at 900°C Under Cyclic Conditions .....	315
--	-----

*H. Singh, D.S. Hira, D. Puri,  
and S. Prakash*

### **Alloying Elements and Corrosive Environments**

The Effect of Hydrogen on a Transition of Internal/External Oxidation in High Temperature Oxidation of Fe-Cr Alloy at 1073 K.....	327
---	-----

*K. Kawamura, T. Kodama, M. Ueda,  
and T. Maruyama*

Corrosion Study of Selected Nickel-Based Alloys in a High Temperature Oxidizing Molten Salt Electrolyte .....	337
---	-----

*C.T. Snyder, L.E. Putty, J. Figueroa,  
A.S. Hebden, L.A. Barnes, L. Leibowitz,  
J.E. Indacochea, A. Polar, F. Rumiche,  
C. Taylor, and S.M. McDeavitt*

Alloy 602CA for Improved Furnace Muffles .....	351
--	-----

*L. Paul, and D.C. Agarwal*

Oxidation of Materials in Supercritical Water Environment.....	363
--	-----

*K. Sridharan, L. Tan, Y. Chen,  
X. Ren, A. Kruizenga, and T.R. Allen*

# **Innovative Processing and Synthesis of Ceramics, Glasses and Composites**

## **Poster Session**

Morphological Aspects of SiC Obtained by Microwave Carbothermal Reduction of Dry Sugarcane Chaff.....	379
<i>W. Idalgo, R.R. Menezes, E. Fagury-Neto, and R.H.G.A. Kiminami</i>	

## **Rapid Prototyping**

Feasibility Study on the Forming of Alumina Beads by Agar Gel Casting.....	391
<i>K. Lertwittayanonh, S. Wada, and P. Aungkavattana</i>	

## **Films/Coatings**

High-Speed Thick Oxide Coatings by Laser-Assisted Chemical Vapor Deposition .....	401
<i>T. Goto, and T. Kimura</i>	

Processing of 8mol% Yttria Stabilized Zirconia Coatings on 316 Stainless Steel Substrates by Dip Coating .....	413
<i>S.R. Boddapati, L.Q. Nguyen, and R.K. Bordia</i>	

Electroless Nickel Coating of Boron Carbide Particles .....	421
<i>X. Zhu, and K. Lu</i>	

## **Reaction Forming**

Effect of Processing Parameters on Al-AlN Metal Matrix Composites .....	435
<i>V.K. Namilakonda, and R.G. Reddy</i>	

Synthesis of Sub-Micron BaTiO <sub>3</sub> Ceramics by Atmosphere Controlled Calcination of BaCO <sub>3</sub> and TiO <sub>2</sub> .....	445
<i>F.A. Medina, A.V. Polotai, and M.T. Lanagan</i>	

## Ceramic Processing

Hydrothermal Synthesis of Nanoboehmite .....	457
<i>O.C. Wilson, Jr., T. Omokanwaye,     N. Fahmy, and L. Hoffland</i>	
The Effect of Plasma Surface Treatment on the Permeability and Adhesion of Laminated Green Ceramic Tapes.....	463
<i>C.S. Kim, J.W. Yun, Q.S. Yu,     and S.J. Lombardo</i>	
Energy Dissipation in Composite Plates.....	469
<i>E.K. Billups, and M.N. Cavalli</i>	

Preparation of Porous Ceramic Pellets by Multiphase Double Emulsion Method.....	481
<i>L. Chai, X. Zhang, B. Peng,     M. Cheng, and Y. Huang</i>	

## Sintering/Densification I

Densification Process of Powder Compaction by Cyclic CIP .....	495
<i>K. Yasuda, T. Kitamura, Y. Matsuo,     and T. Shiota</i>	
Pressureless Sintering of the Nanostructured $\beta$ -Sialon Precursor .....	507
<i>M. Sopicka-Lizer, T. Pawlik, M. Tańcula,     L. Pajak, G. Chernik, and E. Fokina</i>	

Effect of Microstructural Characteristics on Corrosion Behaviour of Microwave Sintered Stainless Steel Composites .....	517
<i>C. Padmavathi, S.S. Panda, D. Agarwal,     and A. Upadhyaya</i>	

## Sintering/Densification II

Consolidation of h-BN with Disorder-Order Transformation .....	531
<i>T. Yamamoto, N. Ishibashi, N. Toyofuku,     Y. Kodera, M. Ohyanagi, and Z.A. Munir</i>	
Preparation and Characterization of Porous LiAl <sub>5</sub> O <sub>8</sub> Coated by SnO <sub>2</sub> .....	539
<i>C. Busabok, T. Shikama, S. Nagata,     B. Tsuchiya, and K. Toh</i>	
Innovative Laser-Based Substrate Ceramic Processing.....	549
<i>M. Degel</i>	

# **Ion Beam Modification and Synthesis in Solids**

## **Plasma Processing for Biology, Medicine and Tribology**

PIXE Analysis of Cancer-Afflicted Human Bladder .....	561
<i>S.B. Reddy, G.J.N. Raju, P. Sarita,     M.R. Kumar, G.A.V.R. Murty, B.S. Reddy,     P.V.B.R. Lakshmi, and V. Vijayan</i>	

## **Ion Beam Modification of Materials**

Rapid Microwave Annealing of Nitrogen Implanted Silicon Carbide .....	575
<i>S.G. Sundaresan, Y. Tian, A.V. Davydov,     and M.V. Rao</i>	

## **Ion Beam Techniques for Semiconductor Applications**

High-Resolution Characterization of Yttria-Doped Zirconia/Semiconductor Interfaces Using Ion Scattering .....	585
<i>C.L. Chang, V. Shuthanandan,     and S. Ramanathan</i>	

# **Materials Processing Challenges for the Aerospace Industry**

## **Processing of Ti Alloys**

Modelling Microstructural Development – Measurement and Validation .....	595
<i>J.W. Brooks, M.D. Griffiths, A.J. Storton,     and R. Waddingham</i>	

## **Processing of Superalloys**

Mesoscale Modeling of the Recrystallization of Waspaloy and Application to the Simulation of the Ingot-Cogging Process .....	609
<i>J.P. Thomas, and S.L. Semiatin</i>	

Qualitative Characterization of a Thermal Barrier Coating System Using Femtosecond Laser-Induced Breakdown Spectroscopy .....	621
<i>D.K. Das, J.P. McDonald, S.M. Yalisove,     and T.M. Pollock</i>	

## **PM Processing – Metals**

Cryomilling of Nanostructured/Ultrafine-Grained Materials for Aerospace Applications .....	633
<i>B.Q. Han, J.M. Schoenung,     and E.J. Lavernia</i>	

## **SPD Processing**

Improvement on the Strength of 6063 Aluminum Alloy by Means of Solution Heat Treatment .....	645
<i>D.E. Esezobor, and S.O. Adeosun</i>	

## **Composites**

The Effect of Modification of Eutectic Silicon on the Fluidity of Al-Si Casting Alloys .....	935
<i>O.A. Adefuye</i>	

## **Coatings**

Multilayer Ti-Cu Thin Films for the Gyroscope Housings of the Gravity Probe B Spacecraft.....	659
<i>P. Zhou, S. Buchman, W. Bencze,     J. Turneaure, and F. Everitt</i>	

Novel Coating Systems for Corrosion Protection of Aluminum Alloys and Composites in Marine Environment .....	667
<i>A.S. Hamdy</i>	

The Application of Conductive Poly (3-Hexylthiophene) Thin Film for Hydrazine- Sensitive Chemiresistor .....	675
<i>H. Shu, J. Shu, J. Wan,     H. Yang, and B.A Chin</i>	

Submicron and Nanoscale Structure of an Ultra-High Strength Precipitation Hardenable Stainless Steel .....	685
<i>R. DiSabella, M. Hill, M. Schmidt,     and M. Hua</i>	

# **Processing for Reliability**

## **Session I**

Controlling Solidification of Particle Laden Melts Using Thermo-Magnetohydrodynamics and Optimization.....	701
<i>M.J. Colaço, and G.S. Dulikravich</i>	
Effect of Graphite Addition on Mechanical Properties of Bronze Bearing Cu-Sn-Zn+C Graphite Produced by Powder Metallurgy .....	711
<i>A. Zulfia, and Mw. Jatmiko</i>	
ESP (Engineered Stress Profile) Glass: Strength Material with High Strength, Insensitive to Surface Damage and Fatigue.....	717
<i>V.M. Sglando</i>	
Influence of the Architecture on the Mechanical Performances of Alumina-Zirconia and Alumina-Zirconia-Mullite Ceramic Laminates.....	725
<i>A. Costabile, and V.M. Sglando</i>	
The Dielectric Behavior of Ultra-Thin Film Ta <sub>2</sub> O <sub>5</sub> at Microwave Frequencies.....	733
<i>W.D. Nothwang, M.W. Cole, P.C. Joshi, C.W. Hubbard, S.G. Hirsch, J.D. Demaree, and E. Ngo</i>	

## **Recent Developments in Steel Processing**

### **Specialty Steels**

The Effect of Colossal Carbon Supersaturation on Stainless Steels of the Type PH13-8Mo and Al-6XN.....	749
<i>J. Gentil, F. Ernst, G. Michal, and A. Heuer</i>	
Microhole Machining by a Modified Electrical Discharge Machine .....	759
<i>P. Laxminarayana, K. Sudhakar, Md.A.A. Sadiq, and V.S.R. Murti</i>	

### **Steelmaking/Casting**

Characterization of Carbonaceous Materials with Respect to Mold Powder Design for Continuous Casting of Steel.....	769
<i>P. Bhardwaj, D. Singh, Y.D. Yang, C. Feng, A. McLean, and I.D. Sommerville</i>	

Modelling of High Temperature Mechanical Properties and Density Change of Steels during Solidification.....	781
---	-----

*Z. Guo, N. Saunders, A.P. Miodownik,  
and J.-Ph. Schillé*

High Temperature Behavior during Solidification of Peritectic Steels under Continuous Casting Conditions .....	793
--	-----

*R. Pierer, and C. Bernhard*

Determination and Prediction of Austenite Grain Size in Relation to Product Quality of the Continuous Casting Process .....	805
---	-----

*J. Reiter, C. Bernhard, and H. Presslinger*

Effect of Deformation in the Vicinity of the Solidus Temperature on the Recrystallization Behavior of In-Situ Melted Microalloyed Steels.....	817
---	-----

*A. Rezaeian, F. Zarandi, J. Calvo,  
and S. Yue*

## **Rolling and Thermal Treatment**

Effect of Cooling Rate on the Microstructure and Mechanical Properties of Nb-Microalloyed Steels .....	829
--	-----

*S. Shanmugam, N.K. Ramisetty, R.D.K. Misra,  
T. Mannerling, D. Panda, and S. Jansto*

The Role of Non-Metallic Inclusions in Stimulating the Intragranular Ferrite (IGF) Nucleation in Heavy Steel Sections.....	841
--	-----

*K.F. Al Hajeri, C.I. Garcia, M. Hua,  
and A.J. DeArdo*

## **Starting Materials for Advanced Ceramics (for Electronics and Structural Applications)**

### **Processing and Properties of Starting Materials, Including Nano-Powders and Preceramic Polymers**

Polysilazane Precursors to Advanced Ceramics .....	859
--	-----

*A. Lukacs III*

Preparation of Nanosized Metal-Oxide Ultrafine Powders by Atomizing-Combustion Technique.....	867
---	-----

*S. Chen, and J. Chen*

Yttria Stabilized Zirconia Nanopowders from L-FSP Technology: Structural, Dispersion, and Sintering Properties.....	871
<i>Y. Tang, A.C. Sutorik, T. Hinklin,     and D. Lawrence</i>	

## **Sputtering Targets and Thin Films Processing**

Challenges of Manufacturing of ITO Ceramics for Sputtering Targets .....	881
<i>E. Medvedovski, N. Alvarez, and O. Yankov</i>	

Properties of ITO Ceramics and Thin Films Prepared by Sputtering Process.....	889
<i>E. Medvedovski, N. Alvarez, O. Yankov,     and M.K. Olsson</i>	

## **From Advanced Powders to Advanced Ceramics**

Processing of Sub-500 Micron Scale Ceramic Parts for Surgical Applications.....	901
<i>G. Hayes, N. Antolino, M. Frecker,     C. Muhlstein, E. Mockensturm, and J. Adair</i>	

Planetary Ball Mill and a Milling Method.....	911
<i>S. Chen, and J. Chen</i>	

## **Poster Session**

The Effects of Additional Boron Impurity on the Structure and Electrical Properties of Ga-Doped ZnO Thin Films.....	921
<i>A.Kh. Abduev, A.K. Akhmedov,     and A.Sh. Asvarov</i>	

Solid State Synthesis of 200nm-Sized BaTiO <sub>3</sub> Dielectric for Ultra High Capacitance MLCC .....	925
<i>S.-S. Ryu, H.T. Kim, S.-M. Lee,     and D.-H. Yoon</i>	

Author Index .....	951
--------------------	-----

# TABLE OF CONTENTS

## *Materials Science and Technology (MS&T) 2006: FUNDAMENTALS AND CHARACTERIZATION Volume 1*

### **Chemically Active Ceramic Nano-Particles and Nano-Structures**

#### **Nano-Materials and Nano-Structures**

- The Grain Size Effect on the Characterization of the Low Temperature Nanosized  
Synthesized  $\text{SrTiO}_{3-\delta}$  Oxygen Gas Sensors ..... 5  
*Y. Hu, O.K. Tan, and W. Zhu*

- High Yield Synthesis of Nano-Crystalline Tin Dioxide by Thermal Decomposition for  
Gas Sensing Applications ..... 17  
*C. Agashe, A. Garje, and R.C. Aiyer*

### **Semiconductive and Electrochemical Gas Sensors**

- Flame Synthesis and Direct Deposition of  $\text{TiO}_2$  and  $\text{SnO}_2$  Sensors for CO, Isoprene,  
Acetone or Ethanol ..... 29  
*A. Teleki, A. Tricoli, and S.E. Pratsinis*

- Effect of Electrode Thickness on the Performance of CO Sensor ..... 39  
*X. Li, and G.M. Kale*

### **Chemical and Biosensors, Membrane and Catalysis**

- Characterization of Metastable Polymorphous Particles of Tungsten Oxides ..... 53  
*L. Wang, and P.I. Gouma*

### **Poster Session**

- Synthesis and Impedance Properties of Nanostructured Carbon Nitride for Micro  
Humidity Sensors ..... 61  
*J.G. Lee, S.Y. Kim, and S.P. Lee*

# **Chemistry and Interfaces in Multifunctional Materials and Metal-Oxide Films**

## **Strain Induced Enhancement of Functionalities in Multilayered Films**

Residual Stress, Defects, Dielectric Polarization, and Thickness Effects in Ultra-Thin Film Barium Strontium Titanate .....	75
<i>J. Clayton, P. Chung, M.W. Cole, J.D. Demaree, M. Greenfield, S.G. Hirsch, P.C. Joshi, and W.D. Nothwang</i>	

Effect of Nitrogen Doping on Structural and Optical Properties of $\text{Ge}_2\text{Sb}_2\text{Te}_5$ Recording Layer.....	83
<i>A. Shalini, H. Dieker, D. Wamwangi, M. Wuttig, and S.C. Kashyap</i>	

## **Poster Session**

Growth and Characterization of Piezoelectric ZnO and PZT Films for Acoustic Wave Device .....	97
<i>S.H. Yoon, and D.-J. Kim</i>	

## **Education and Professional Development**

### **Technology in Materials Education**

Center for Computational Materials Design (CCMD) and Its Education Vision .....	111
<i>Z.-K. Liu, and D.L. McDowell</i>	

Freely Accessible Crystallographic Internet Resources for Materials Science Education and Research .....	119
<i>P. Moeck, and P. Fraundorf</i>	

### **Professional Development and Industry Collaboration**

A Technical Elective to Stimulate the “Soft Skills” of Engineering Students .....	131
<i>G.E. Dieter</i>	

## Poster Session

Effective GARMCO – University Partnerships for Employee Professional Development.....	143
---	-----

*N.H. Singleton, M. Essa,  
and E. Al-Aradi*

## **Failure Analysis: Optimizing Design and Preventing Failures through Failure Analysis**

### Manufacturing Technology

Malice in Blunderland, or 4 Deadly Assumptions of Product Design.....	155
---	-----

*T. Nels*

## **Joint Session with Joining of Advanced and Specialty Materials Including Affordable Joining of Titanium and Joining Technologies for MMCs: Joints and Bonded Layers**

Failure Analysis of PVC Pipe Joint Separations.....	165
---	-----

*M. Bailey, and C. Kaufmann*

## **Aircraft Engine Component Degradation/Failure Phenomena**

Failure Analysis of First Stage Turbine Air Seal Assembly.....	179
--	-----

*R.P. Baron, J.F. Hill, and R.J. Claxton*

## **Understanding Fatigue and Fracture**

Fracture Toughness Estimation of CMC Material by Virtual Testing Technique.....	193
---	-----

*B. Farahmand, M. Mehrinfar, and M. Hill*

## **Power and Energy Generation**

Numerical Methods for Estimating the Failure Pressure of a Ruptured Pipe.....	207
---	-----

*J.F. Kiefner*

# **Frontiers of Materials Science and Engineering 2006: Microstructures and Properties - Linking from Nano to Macro**

## **Microstructural Effects**

Skin Effect in Nano-Resistors (From the Mathematical Model to the Advanced Devices) .....	217
<i>N. Popescu-Pogrion, and M. Tirnovan</i>	
Dependence of the Primary Dendrite Arm Spacing to the Solidification Processing	
Parameters for the Directionally Solidified Pb-Cd Alloys .....	229
<i>A. Berkdemir, M. Gündüz, E. Çadırlı, and A. Ülgen</i>	

## **Mechanisms and Models**

Experimental Study of Stress-Strain Behavior of Particulate Materials in Compression Using Neutron Diffraction .....	243
<i>X. Luo, D. Penumadu, K. An, F. Tang, and C.R. Hubbard</i>	
Surface Profiles Just Prior to Grain Annihilation .....	251
<i>A. Vilenkin, and A. Novick-Cohen</i>	
A New Method for Modeling 3D Constitutive Relation Based on Orientational Components .....	261
<i>C. Wei</i>	

## **Microstructure vs. Properties**

Static Potential Effect Regime Model – For Refractive Indice Material Compensation Thickness Film .....	275
<i>C.-F. Chang, C.-H. Chan, and Z.-N. Wan</i>	
Advances in Titanium Metal Injection Molding.....	285
<i>F.H. Froes</i>	

## **Industry Track 2006**

### **Industry Track I**

Knowing When to Hold’Em: Patents vs. Trade Secret Protection .....	301
<i>C.J. Brannon, and D.E. Novak</i>	

## **Industry Track II**

The Use of Porcelain Enamel Coatings on Reinforcing Steel to Enhance the Bond to Concrete .....	311
<i>C.L. Hackler, M. Koenigstein, C.A. Weiss Jr., and P. Malone</i>	

### **International Symposium on Defects, Transport and Related Phenomena**

#### **Defects in the Bulk of Oxides I**

Impact of Massive Production of Radiation Defects on the Structural Stability of Pure Zirconia.....	323
<i>G. Baldinozzi, D. Simeone, D. Gosset, and S. Le Caer</i>	

#### **Structure and Transport in Non-Crystalline, Ionic Materials**

Structure and Relaxation Dynamics in Superionic Glasses .....	337
<i>A. Ghosh, and S. Bhattacharya</i>	

#### **Defects and Transport in the Bulk of Oxides I**

Proton Incorporation and Defect Chemistry of Yb-Doped BaPrO <sub>3</sub> .....	347
<i>S. Mimuro, S. Shibako, Y. Oyama, K. Kobayashi, T. Higuchi, S. Shin, and S. Yamaguchi</i>	

#### **Defects and Transport in Grain Boundaries and at Interfaces II**

Ab Initio Study of Arsenic Pile-Up at the Si/SiO <sub>2</sub> Interface .....	359
<i>N. Gupta, W. Windl, L. Pei, G. Duscher, C. Steen, and P. Pichler</i>	

#### **Defects and Transport in Metals**

Modelling Steady State Deformation in Metals by a Novel Themostatistical Approach.....	373
<i>M. Huang, P.E.J. Rivera Díaz Del Castillo, and S. van der Zwaag</i>	

# **Microstructural and Texture Requirements for Functional Materials**

## **Session III**

Surface and Bulk Passivation of Silicon Solar Cells by Hydrogen-Rich Silicon Nitride Layer .....	387
<i>C. Li, B. Sopori, P. Rupnowski, A.T. Fiory, and N.M. Ravindra</i>	
Microstructure Sensitive Design of a Two-Phase Rotating Steel Disc.....	397
<i>C. Landon, B.L. Adams, J. Parker, D. Huang, and M. Knezevic</i>	
EBSD Characterization of Stress Corrosion Cracking Behavior in Austenitic Stainless Steels .....	409
<i>O.M. Alyousif</i>	
Recrystallization Texture of Copper Alloy Layers in a Laminated Composite.....	417
<i>S.C.V. Lim, and A.D. Rollett</i>	

## **Session IV**

On the Development of Texture in ECAE Processed OFHC Copper .....	429
<i>D.R. Waryoba, and P.N. Kalu</i>	
Subgrain Characterization of AA 5005 Aluminum Alloy Using Electron Backscatter Diffraction (EBSD).....	441
<i>S. Wang, A.D. Rollett, and J.P. Suni</i>	
Microassembly Techniques: A Review .....	451
<i>S. Shet, R.D. Revero, M.R. Booty, A.T. Fiory, M.P. Lepsetler, and N.M. Ravindra</i>	

## **MS&T'06 Lectures**

### **Frontiers of Science and Society - ACerS Rustum Roy Lecture**

Science, Technology and Society – The Tightening Circle.....	475
<i>G. Bugliarello</i>	

## **Poster Session**

### **General Posters**

Deposition of BN from Boron Complexes .....	489
<i>H. Çelikkan, İ. Uslu, G. Gündüz,     and M.L. Aksu</i>	
Deuteriding and Low Temperature Structural Studies of Li-Based Complex Hydrides .....	501
<i>W.-M. Chien, D. Chandra, A. Huq,     J.W. Richardson, Jr., E. Maxey,     S. Fakra, and M. Kunz</i>	
Effects of Heating Rate and Applied Pressure on Sintering of SiC Nanopowder with Stacking Disordered Structure .....	509
<i>N. Toyofuku, Y. Kodera, T. Yamamoto,     M. Ohyanagi, and Z.A. Munir</i>	
Ferromagnetism at Room Temperature in GaN Due to Calcination with CuO.....	517
<i>P. Moeck, B. Seipel, R. Erni, A. Gupta,     L. Noice, C. Li, F.J. Owens,     N.D. Browning, and K.V. Rao</i>	
Crystallographic Databases: Past, Present, and Development Trends.....	529
<i>P. Moeck</i>	
Potentiometric NO <sub>x</sub> Sensor for Automotive Exhaust.....	541
<i>J. Park, and C.-O. Park</i>	
Precipitation Behavior of MX Nitrides in Cr-Mo-N-X(X=V,Nb,Ti) Ferritic Steels.....	547
<i>D.S. Bae, W.S. Jung, S.H. Chung,     K.T. Hong, and K.S. Lee</i>	
The Development of a New Test Rig to Study Thermal Shock/Fatigue Resistance of Tool Steels .....	557
<i>M.A. Quiñones-Salinas,     and R.D. Mercado-Solís</i>	
The Effect of Rotation Speed on Mechanical Properties of Commercially Pure Aluminium Joined by Friction Stir Welding .....	565
<i>A. Kurt, B. Gulenc, I. Uygur,     H. Ates, and M. Ozdemir</i>	
Types of Time-Temperature-Transformation Diagrams for Various Matrix Microstructures of Unalloyed Ductile Irons .....	571
<i>L.S. Vassileva, S.V. Vasseva, R.L. Huston,     and B.P. Bardes</i>	
Author Index .....	583

# TABLE OF CONTENTS

## *Materials Science and Technology (MS&T) 2006: FUNDAMENTALS AND CHARACTERIZATION Volume 2*

### Nanomechanical Characterization and Size Dependent Mechanical Properties

#### Session I

Mechanical Properties of Fibers Using a Nano-Tensile Testing System .....	5
<i>M. Kant, D. Penumadu, and G.M. Pharr</i>	

#### Session II

Microscopic Shape Memory and Superelastic Effects and Their Applications .....	19
<i>Y.-T. Cheng, Y. Zhang, W. Ni,     and D.S. Grummon</i>	

Micromechanical Characterization of Hard Phases in Tool Steels.....	27
<i>D. Casellas, J. Caro, J.M. Prado,     and I. Valls</i>	

#### Session III

MD Simulation of Diffusionless Grain Growth during Tensile Deformation of Nanocrystalline Aluminum.....	41
<i>B. Li, and J.A. Rifkin</i>	

Some Fundamentals in Characterising the Mechanical Properties of Carbon Nanotubes and Their Composites .....	51
<i>L.C. Zhang</i>	

#### Session IV

An Energy Based Model to Estimate Coating Toughness in the Case That There Is No Excursion in the Load-Displacement Curve .....	61
<i>J. Chen, and S.J. Bull</i>	

## **Poster Session**

Modelling Nano-Indentation of Porous Ceramic Materials.....	73
<i>X.-J. Lu, H.-Y. Li, A. Fok,     and P. Xiao</i>	

## **Phase Stability, Diffusion, and Their Applications**

### **Phase Stability I: First-Principles Calculations and Experimental Investigations**

Formation of Coarse Particles in Steel as Related to Ferroalloy Dissolution Thermodynamics	
Part I: Ferroalloy Melting, Dissolution and Microstructures.....	89
<i>S. Abraham, R. Klein, R. Bodnar,     and O. Dremailova</i>	

Formation of Coarse Particles in Steel as Related to Ferroalloy Dissolution Thermodynamics	
Part II: Crystallographic Study of Ferroalloys and Coarse Particles .....	109
<i>S. Abraham, R. Klein, R. Bodnar,     and O. Dremailova</i>	

### **Phase Stability II: Modeling and Experimental Investigations**

Thermodynamic Calculations of Mixed Sulfidation and Oxidation of Ni-Cr-Al Alloys .....	125
<i>E.M. Mueller, and H.J. Seifert</i>	

Electric Field as a Parameter in Equilibria and Kinetics of Phase Transformations in Metals and Ceramics.....	137
<i>H. Conrad, and K. Jung</i>	

### **Diffusion I: First-Principles Calculations and Modeling**

Applying <i>Ab Initio</i> Calculations in the Modelling of Diffusion .....	151
<i>N. Sandberg</i>	

A Transfer Matrix Analysis of a Quaternary Cu-Ni-Zn-Mn Diffusion Couple.....	155
<i>K. Kulkarni, and M.A. Dayananda</i>	

Diffusion with the Moving Interface Boundary – Analytical Solving of the Stefan Problem by Means of the Thermal Potential of a Double Layer .....	163
<i>P. Kubiček, and J. Drápalá</i>	

## Diffusion II: Experimental Investigations

The Comprehensive Diagram Showing Characteristics of All Alloy Systems (5)- Diffusion Coefficient .....	177
<i>Y. Mae</i>	

The Effect of Magnesia, Silica, and Calcia Coatings on Alumina Substrates Shaped by Diffusion and Reaction .....	189
<i>C.S. Kim, and S.J. Lombardo</i>	

## Application I: Phase Stability and Materials Design

The Comprehensive Diagram Showing Characteristics of All Alloy Systems (4)- Castability Coefficient .....	197
<i>Y. Mae</i>	

## Application II: Diffusion and Phase Transformations

Stability of Second-Phase Particles and Abnormal Grain Growth in Superalloy IN100 .....	211
<i>K. Song, and M. Aindow</i>	

## **Progress and Challenges in Understanding Materials Interfaces**

### Grain Boundary Structure and Properties I

Atomistic Modeling of Grain Boundary Structure and Dislocation Emission .....	225
<i>M.A. Tschopp, G. Tucker, and D.L. McDowell</i>	

### Intergranular Films and Interfacial Chemistry

Stabilization of Nanometer-Thick Quasi-Liquid Interfacial Films: From Ceramics to Metals and Beyond.....	239
<i>J. Luo</i>	

Wetting and Spreading of Bi <sub>2</sub> O <sub>3</sub> -Rich Liquid on ZnO Single Crystal Surfaces.....	251
<i>H. Qian, Y.-M. Chiang, R.M. Cannon, and J. Luo</i>	

## **Crystallization and Solidification**

- Real Time Synchrotron Microradiography of Dendritic Solidification in Real Alloy ..... 261  
*B. Li, H.D. Brody, and A. Kazmirov*

- Orientation Dependent Phase Transition in VO<sub>2</sub> Thin Film by Ultrafast Laser Excitation..... 271  
*H. Liu, S. Lysenko, V. Vikhnin, A. Rua,  
and F. Fernandez*

## **Mechanical Aspects of Interfaces**

- Materials Characterization of Ti-7Mo-7Hf  
For Potential Use in Low Wear Articular Surface..... 285  
*R. Overholser, and B. Aboud*

- Innovative Method of Bonding Portland Cement Concrete to Steel Using a Porcelain  
Interface ..... 297  
*D.C. Day, C.A. Weiss Jr., P. Malone,  
and C.L. Hackler*

## **Radiation Effects in Materials**

### **Radiation Effects in Ceramics Part I**

- 4H-SiC Based Neutron Flux Monitors in Very High Temperature Nuclear Reactors ..... 307  
*B. Khorsandi, W. Windl, T.E. Blue,  
W. Luo, J. Kulisek, M. Reisi-Fard,  
and V. Krishnan*

## **Scanning Probe Microscopy for Materials Science**

### **Poster Session**

- Distance Distribution of Aggregates by AFM Image Analysis Applied on Study of  
Microdispersion of Carbon Blacks in Rubber ..... 321  
*C.C. Wang, Sh.H. Wu, J.B. Donnet,  
and T.K. Wang*

# **Structure-Property Relationships of Transition-Metal Oxide Interfaces**

## **Atomic Scale Characteristics of Interfaces**

TEM, EELS and Electron Holography Studies of the Epitaxial Manganite-Based Oxide Films.....	337
<i>J.Q. Li, and H.F. Tian</i>	

## **The Role of Computational Methods in Materials Research and Development**

### **Modeling Microstructural Characterization and Evolution**

Numerical Method Accounting for Stochastic and Discontinuous Character of Various Phenomena Occurring in Materials Subjected to Thermo-Mechanical Processing .....	351
<i>L. Madej, J. Gawad, and M. Pietrzyk</i>	

### **Computational Materials Design and Processing**

Alloy Design by Spreadsheet.....	365
<i>B. Dupen</i>	
Carburization Process Modeling and Sensitivity Analysis Using Numerical Simulation.....	375
<i>O. Karabelchtchikova, Md. Maniruzzaman, and R.D. Sisson, Jr.</i>	

## **Poster Session**

Estimation of Surface Heat Transfer Coefficients for Quenching Process Simulation .....	387
<i>Md. Maniruzzaman, A. Varde, and R.D. Sisson, Jr.</i>	
Numerical Simulation and Experimental Validation of Surface Coatings Built by Laser Based Direct Metal Deposition (LBDMD) Process for Industrial Slurry Erosion Applications.....	395
<i>E. Yarrapareddy, and R. Kovacevic</i>	
Numerical Simulation on Solidification and Thermal Stress of Continuous Casting Billet in Mold Based on Meshless Methods .....	409
<i>L. Zhang, H.-F. Shen, T.-Y. Huang, and Y. Rong</i>	

Removal of Inclusion Particles from Molten Steel in a Tundish with a Spinel Coated Zigzag Channel Insert .....	421
--	-----

*A.K. Plappally, M.A.R. Sharif,  
and R.C. Bradt*

## **Tribological Contacts: Fundamental Issues and Practical Solutions**

### **Subsurface Phenomena**

The Origins of Subsurface Layers Below Tribological Contacts: A Historical Perspective on Research and Understanding .....	437
---	-----

*P.J. Blau*

### **Friction Welding and Laser Processing**

Experimental Evaluation of Apparent Dynamic Coefficient of Friction between Rotating Rod and Metal Plate .....	451
---	-----

*T. Tomimura, K. Okita, and S. Hirasawa*

Rotational Contact and Friction Stir Welding .....	463
--	-----

*H.Y. Yu, and C.S. Pande*

Effect of Friction Stir Welding Process on Tribological Performance of High Carbon Steel.....	471
--	-----

*S. Aldajah, O.O. Ajayi, and G.R. Fenske*

### **Tribology at Micro- and Nano-Scales I**

Nanoscale Wear Deformation of Single Crystal Nickel .....	483
---	-----

*M.J. Cordill, N.R. Moody, J.R. Michael,  
S.V. Prasad, and W.W. Gerberich*

### **Tribology at Micro- and Nano-Scales II**

Lubrication Performance of Ionic Liquids Under Low Load Applications: Small Scale Interfaces.....	495
--	-----

*J.J. Nainaparampil, K.C. Eapen, A. Voevodin,  
J.S. Zabinski, and J.H. Sanders*

## **Coatings and Lubricants**

- Nanocomposite Coatings for Enhanced Wear Resistance ..... 507  
*A. Matthews, K. Holmberg, and A. Leyland*

## **Multiphase and Multicomponent Materials**

- Materials System Development for Industrial Slurry Erosion Applications by  
Laser Based Direct Metal Deposition (LBDMD) Process ..... 521  
*E. Yarrapareddy, S. Hamid, and R. Kovacevic*
- Wear Behavior of B<sub>4</sub>C Particle-Reinforced 7075 Al Composites ..... 535  
*O. Meydanoglu, H. Mindivan, H. Cimenoglu,  
and E.S. Kayali*
- Wear Characteristics of Spur Gears Made Using Fe-C-Cu + MoS<sub>2</sub> Sintered Alloys ..... 543  
*S. Dhanasekaran, and R. Gnanamoorthy*
- Author Index ..... 551

# TABLE OF CONTENTS

## *Fifteenth International Symposium on Processing and Fabrication of Advanced Materials (PFAM XV)*

### Non-Metallic Materials

Synthesis and Characterization of Diamond Films Processed at Low Surface Temperatures.....	3
<i>D. Das, and R.N. Singh</i>	
Synthesis and Preliminary Characterization of Fully Dense Ti <sub>2</sub> SC.....	23
<i>S. Amini, M.W. Barsoum, and T. El-Raghy</i>	
Microgrinding Aspherical Mould Inserts of Tungsten Carbide.....	33
<i>H. Huang, and T. Kuriyagawa</i>	
Synthesis of Hafnium Boride Using Plasma Pressure Compaction: Influence of Process Parameters .....	49
<i>T.S. Srivatsan, R. Radhakrishnan, and T.S. Sudarshan</i>	

### Advanced Metallic Alloys

Microstructural and Mechanical Characterization of an Al-1% Ni Alloy Produced by Powder Metallurgy.....	79
<i>M.A. Bello-Balderas, and E. Rocha-Range</i>	
Fabrication, Microstructure and Mechanical Properties of Pyramidal AA3003 – Periodic Cellular Metal .....	89
<i>B.A. Bouwhuis, and G.D. Hibbard</i>	
Influence of Friction Stir Welding on Microstructural Development, Mechanical Response and Fracture Behavior of Aluminum Alloy 2024.....	105
<i>T.S. Srivatsan, S. Vasudevan, and R.J. Lederich</i>	
High Temperature Oxidation of Nb-20W-10Cr Alloy in Air Up to 1400°C.....	131
<i>P. Kakarlapudi, S. Varma, and K. Natesan</i>	
Improvement in Wear Resistance of Beta Type Titanium Alloy for Biomedical Applications by Surface Coating of Hard Layer.....	141
<i>M. Niinomi, T. Akahori, M. Nakai, and N. Ohtsu</i>	

Change in the Stability of Raft Structure in Nickel Base Superalloys during Creep Deformation .....	163
---	-----

*K. Tanaka, T. Ichitsubo, K. Kishida,  
and H. Inui*

## **Materials for Hydrogen Storage and Energy Conversion**

Current Topics on Perovskite and Complex Hydrides as Advanced Hydrogen Storage Materials .....	183
--	-----

*K. Ikeda, Y. Nakamori, and S. Orimo*

Synthesis of Lithium-Manganese Phosphate for Cathodes in Lithium Ion Batteries .....	195
--	-----

*E.K. Ng, A. McLean, and G.D. Hibbard*

New Electron Diffraction Method for Chiral Identification of Organic and Inorganic Crystals .....	213
---	-----

*H. Inui, K. Tanaka, K. Kishida,  
and S. Fujio*

A Remote Biosensor Platform Using Sputtered Magnetostrictive Particles .....	231
--	-----

*M.L. Johnson, J. Hu, J. Wan,  
R.S. Lakshmanan, V.A. Petrenko,  
and B.A. Chin*

Synthesis and Characterization of Thin Films for Improved Thermionic Energy Converter Performance .....	249
---	-----

*M. Islam, and O.T. Inal*

An Investigation of the Influence of Nickel Particles on Interfacial Morphology of Substrate-Solder Couple .....	269
--	-----

*D.C. Lin, T.S. Srivatsan, G.-X. Wang,  
and R. Kovacevic*

## **Nanocrystalline and Amorphous Materials**

Microstructural Design of Nanocrystalline Electrodeposits for Enhanced Thermal Stability .....	297
--	-----

*G.D. Hibbard*

Meso-Structure Controlling of B2-Type FeAl by Vacancy Absorption Process .....	317
--	-----

*K. Yoshimi*

Electrodeposited Nanocrystalline Copper for High Speed, High Wiring Density Electronic Board Applications .....	331
---	-----

*B. Yu, P. Woo, U. Erb,  
and G. Palumbo*

Nanotechnology in Action: Protecting Ballistic Materials .....	343
<i>V.M. Castaño, and R. Rodríguez</i>	
Grain Growth Behavior of Sulphur-Free Nanocrystalline Nickel Produced by Electrodeposition .....	353
<i>C. Soong, P. Woo, and U. Erb</i>	

Influence of the Grain Boundary on the Femtosecond Laser Ablation of Metals .....	365
<i>K. Takahashi, T. Sano, A. Hirose, and K.F. Kobayashi</i>	

## **Nanometals and Metal Matrix Composites**

Impact Properties of Nanocrystalline and Ultra-Fine Grained Metals and Alloys .....	375
<i>A.A. Karimpoor, K.T. Aust, and U. Erb</i>	

Use of the Blend-Press-Sinter Technique for the Development of Magnesium-Based Nanocomposites .....	387
<i>S.F. Hassan, and M. Gupta</i>	

Ternary Structural Reactive Metal Matrix Composites for Enhanced Munition Operational Capability .....	405
<i>A. Mercado, J. Nable, and A. Sherman</i>	

The Microstructure of Copper-25 Chromium In-Situ Composite .....	437
<i>H. Cao, and A.P. Xian</i>	

The Synthesis and Characterization of Bulk Copper Samples for Use in Interconnect Applications .....	449
<i>M. Gupta, A.A.O. Tay, M.Y. Pan, K. Vaidyanathan, and T.S. Srivatsan</i>	

Laser Consolidation of Al 4047 Alloy for Making Net-Shape Functional Components .....	465
<i>L. Xue, J. Chen, S.-H. Wang, and Y. Li</i>	

## **Composite Materials**

A Study Aimed at Developing Conventional and Hybrid Magnesium-Based Composites .....	481
<i>S.K. Thakur, M. Gupta, and T.S. Srivatsan</i>	

Al (Zn)-4Cu/Al <sub>2</sub> O <sub>3</sub> In-Situ Metal Matrix Composite Synthesized by Displacement Reactions.....	501
<i>T.G. Durai, and K. Das</i>	

In Vitro High Efficient Dental Operations for Removal of Porcelain Prostheses Using a Computer-Assisted Handpiece.....	517
<i>L. Yin, Y.-G. Han, X.-F. Song, and H. Wang</i>	
Corrosion Behavior of Composites of Al-Zn/Al <sub>2</sub> O <sub>3</sub> and Al-Zn-X/Al <sub>2</sub> O <sub>3</sub> (X= Cu, Mn) Synthesized by Mechanical Milling.....	535
<i>T.G. Durai, and S. Das</i>	
Fiber Orientation during Flow in Injection Molding of Reinforced Plastics.....	551
<i>P. Shokri, and N. Bhatnagar</i>	

Machining of UD-Fiber Reinforced Composites a New Two-Phase Micro Mechanical Finite Element Model .....	569
<i>N. Bhatnagar, G.V.G. Rao, and P. Mahajan</i>	

## **Metals and Composites**

Machining Studies on Thermoplastics and Thermoset Composites .....	591
<i>L. Vijayaraghavan, R. Varatharajan, S.K. Malhotra, and R. Krishnamurthy</i>	
Processing ad Characterization of Carbon Fiber-Polypropylene and Graphite Fiber-Polypropylene Composites .....	605
<i>R. Varatharajan, L. Vijayaraghavan, and S.K. Malhotra</i>	
Super Plastic Behaviour of PP/Clay Nanocomposites.....	621
<i>N. Bhatnagar, S.C.V. Churchill, and P. Selvakumar</i>	
Modeling of Brownian Dynamics in Solidification Phenomenon .....	641
<i>P. Padhi, S. Ghosh, and S.C. Panigrahi</i>	
Author Index .....	651