

# Application of Industrial Hygiene Tools and Tenets to Controlling Nanomaterials in R&D Operations

*Anticipation, Recognition, Evaluation and Control*

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**Commercialization of Nanomaterials 2007**

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## Controlling Exposures in R&D



## Center for Nanophase Materials Sciences

SNS-03671-2005

Co-located with the Spallation Neutron Source (SNS)

# NNI Centers and User Facilities

Nanoscale Systems in Information Technologies - *Cornell*

Nanoscience in Biol. & Environ. Engin. - *Rice*

Integrated Nanopatterning & Detection - *Northwestern*

Nanoscale Systems & Their Device Applications - *Harvard*

Directed Assembly of Nanostructures - *Rensselaer Polytechnic Inst*

Electronic Transport in Molecular Nanotstructures - *Columbia*

NSF NSECs - 14

DOD - 3

DOE NSRCs - 5

NASA - 4

Templated Synthesis & Assembly at the Nanoscale - *U Wis-Madison*

Molecular Function at NanoBio Interface - *U Penn*

High-Rate Nanomanufacturing - *Northeastern*

Affordable Nanoeng. of Polymer Biomedical Devices - *Ohio State*

Integrated Nanomechanical Systems - *UC-Berkeley*

Probing the Nanoscale - *Stanford*

Scalable & Integrated Nanomanufacturing - *UCLA*

Nanoscale CEM Manufacturing Systems Center - *UIUC*

NNIN

NCN

2000

2001

2002

2003

2004

2005

2006

2007

Institute for Nanoscience - *NRL*

Institute of Soldier Nanotechnologies - *MIT*

Nanoscience Innovation in Defense - *UCSB*

Cell Mimetic Space Exploration - *UCLA*

Intelligent Bio-Nanomtl's & Structures for Aerospace Vehicles - *Tex A&M*

Bio-Inspection, Design, & Processing of Multifunctional Nanocomposites - *Princeton*

Nanoelectronics & Computing - *Purdue*

Nanophase Materials Sciences

Molecular Foundry

Integrated Nanotechnologies

Nanoscale Materials

Functional Nanomaterials

5/08

SUBJECT: SECRETARIAL POLICY STATEMENT ON NANOSCALE SAFETY

#### PURPOSE AND SCOPE

The safety of its employees, the public, and the environment is the Department's number one priority. This policy statement is being issued to establish a framework for working safely with nanomaterials. Nanomaterials exhibit unique properties that can affect physical, chemical and biological attributes. Much of the scientific information on the safety, health and environmental hazards of working with these materials is yet to be determined. With the advent of the Department's Nanoscale Science Research Centers and other emerging programs, work in nanoscience will significantly increase over the next year and beyond.

#### POLICY

The Department of Energy (DOE) expects that all work with nanomaterials will be conducted in a safe, healthful, and environmentally compliant manner that protects workers, the public, and the environment. Thus, the Department will be prudent and follow a cautious approach in the production, use, and disposition of nanomaterials.

It is imperative that the Department's work with nanomaterials be conducted in a manner that encompasses the following attributes:

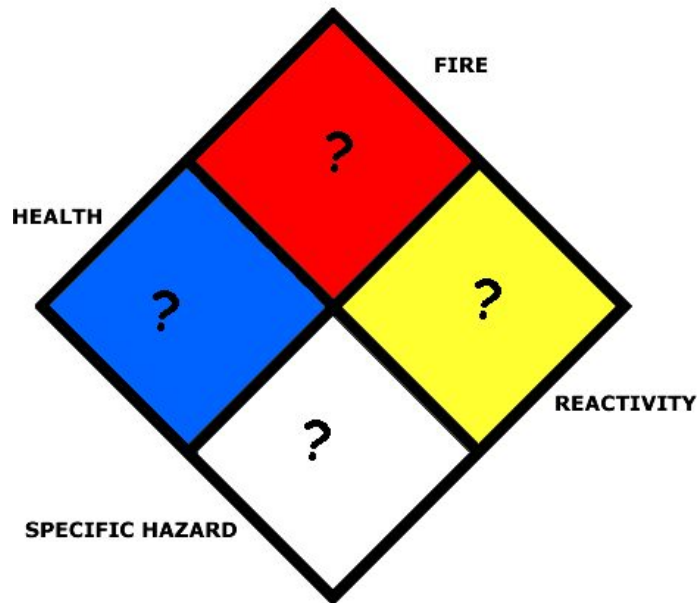
- DOE will adopt and implement, as appropriate, both existing environment, safety and health "best practices," standards, and guidance relating to nanotechnology, and related new elements as they are developed by recognized standard-setting organizations.
- DOE employees and contractors (including subcontractors) will identify and manage potential health and safety hazards and potential environmental impacts at their sites through the use of existing Integrated Safety Management Systems, including Environmental Management Systems.
- DOE employees and contractors (including subcontractors) that use nanomaterials are responsible for staying abreast of current research and guidance relating to the potential hazards and impacts of nanomaterials, and for reflecting this best current knowledge in the identification and control of these potential hazards and impacts at their respective sites.
- DOE will continue to both support research on the environmental and safety and health impacts of nanomaterials, and to participate in government-wide activities aimed at identifying and resolving potential environmental, safety, and health issues.

## Conduct of Work ...Attributes

- **DOE will Adopt and Implement existing and future best ESH practice (Consensus Standards).** Apply existing related ESH requirements.
- Use ISM to ID and manage potential ESH issues.
- **...stay abreast of current research and guidance; ensure best current knowledge is applied to ID and Control.**
- DOE will support ESH related R&D; **all involved share responsibility for ESH consistent with Policy**

# Nanomaterials Safety: Industrial Hygiene Approach

- Anticipation
- Recognition
- Evaluation
- Control



A variety of materials  
A variety of hazards

# Anticipation Recognition

- What do we know from history?
  - Analogies
  - Bass brains
- What material (chem. phys.) properties?
- What does toxicological research tell us?
- Need Dose-Response to set exposure limits.
- Consensus standards, regulatory limits?
- MSDS-NO
- Prudent Practice/Avoidance

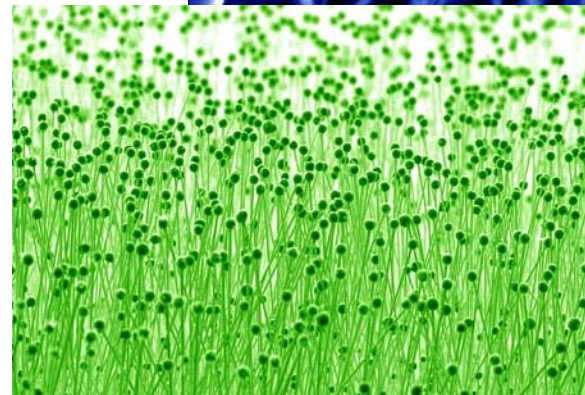
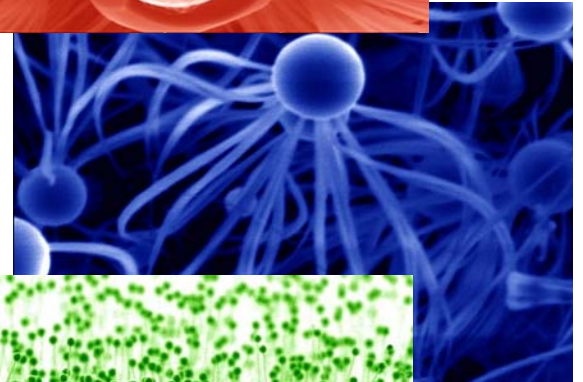
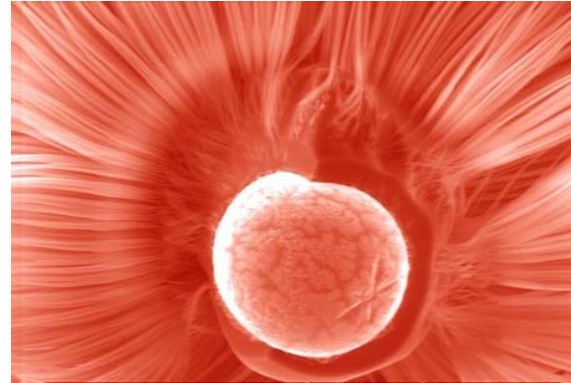
# Recognition cont.

- Unlimited number of sizes, shapes, chemistries, physics.
- Nano-hazards we have already lived with.
  - Fumes (50-200+nm) Zn and Mn fumes versus particulate
  - Asbestos
  - Diesel Exhaust
  - Ceramic Whiskers (early '90s)
- The ambient air environmental soup we live in:
  - Natural sources of nanomaterials fires, volcano, natural smog
  - Nano in homes offices (1000-100K P/cc)
- Nano-exposures from Consumer products



# Toxicity – Emerging Information

- Depends on chemistry, morphology, surface charges, etc.
- Probably relates to particle surface area especially for insoluble/low soluble
- Free radicals (in vitro)
- Increased inflammatory response (in vivo)
- Translocation to target organs (rodents)
- Allergic asthma like symptoms
- Aggravate symptoms of pneumonia
- Cardiac effect-2 days later
- Toxicity in aquatic environment

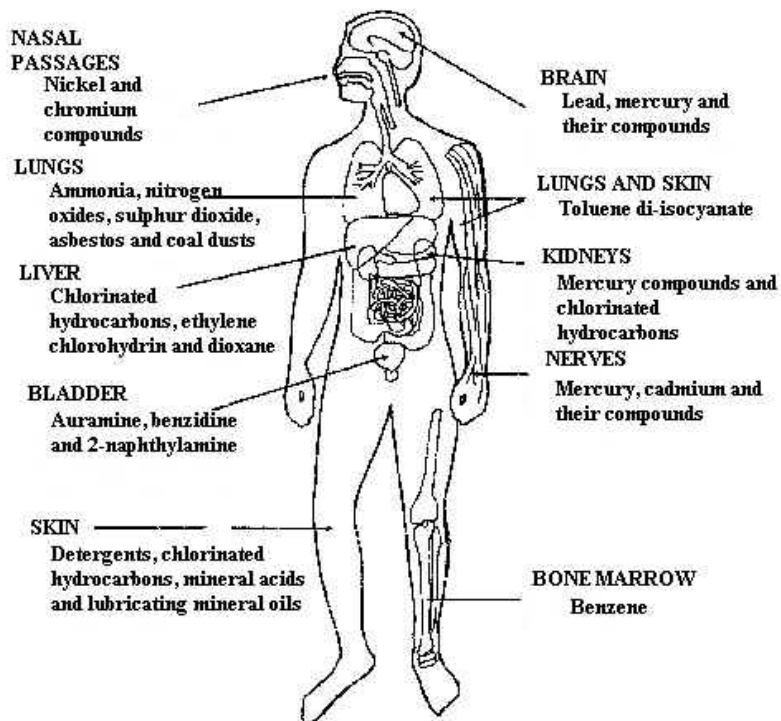
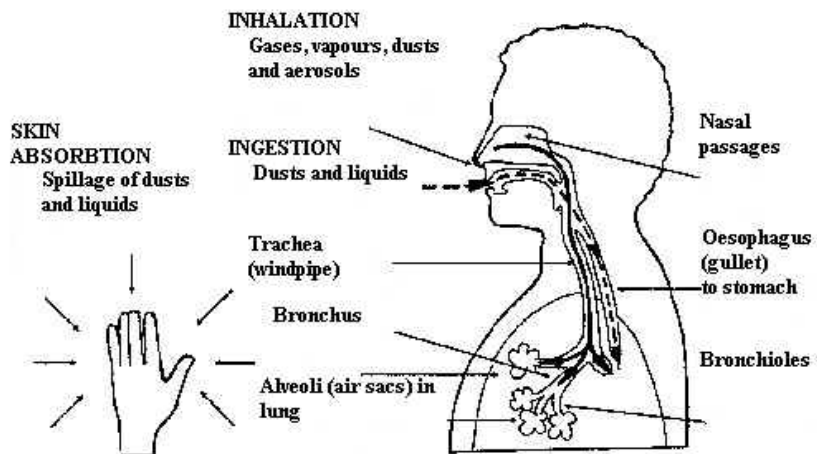




ENN File



Natural and man-made sources  
can be significant  $>100\text{K}/\text{cc}$  air



**Classic concepts** of route of entry, target organ, dose-response remain applicable, but may need to use surface area to plot the D-R graph. **Watch for silver bullets and nano-radios!**

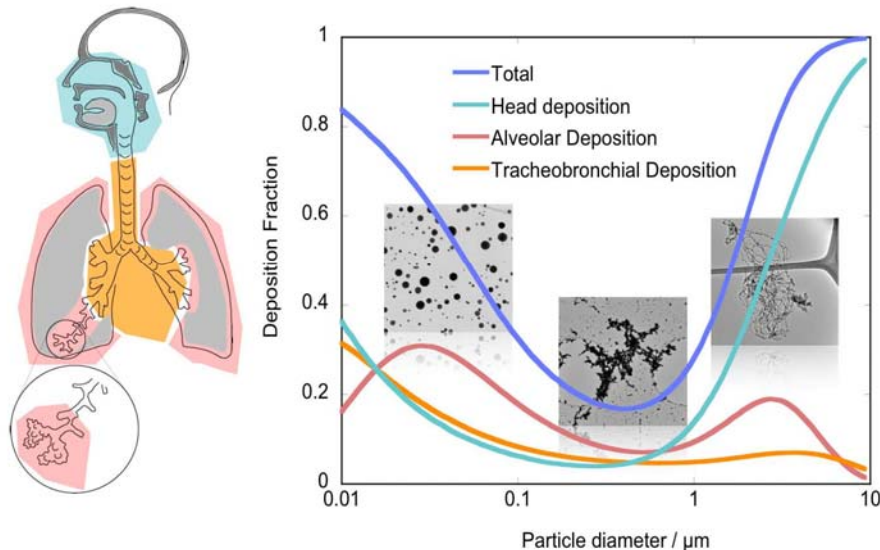
**The small size** plays a role in all aspects, enhances movement in the body and in the environment and may add skin absorption as a route of entry. Increase solubility!

**Toxicity mechanisms** may change for particles less than 10 nm?

# Nanoparticles in Respiratory System

- Benign residence
- Solubility and chemical relocation
- Translocation (intra and extra cellular)
  - Lymph, CNS, Mitochondria, DNA
- Residence with inflammation (proinflammatory chemokine)
- Free radicals (nano-carbon black induce more hemeoxygenase)
- Removal by muco-ciliary-escalator (not in alveoli)
- Longer time for clearance of insoluble nanoparticles?
- Surface area (contact) for insoluble more important than mass

# If we inhale them, where do they go?



***Where do the nanoparticles go?*** Modeled deposition probability of inhaled particles in the deep lungs (alveolar region), upper respiratory tract (tracheobronchial region) and the upper headways [14]. Silver and single walled carbon nanotubes are shown to give a feel for where these particular agglomerates might deposit. However, deposition probability will depend on their shape and structure as well as physical size, meaning that they could penetrate far deeper into the lungs than indicated (or indeed deposit higher up the respiratory system).

from Andrew Maynard's  
[People breathing in nanoparticles?](#)  
[www.SafeNano.org](http://www.SafeNano.org)

# Tools for Evaluating Nanomaterial Exposures

- Surface area – diffusion charger
- Scanning Mobility Particle Sizer (SMPS)
- **Count – CPC (TSI)**
- Composition/Chemistry - GC-MS
- Filter/Impinger/Impactor-TEM/SEM



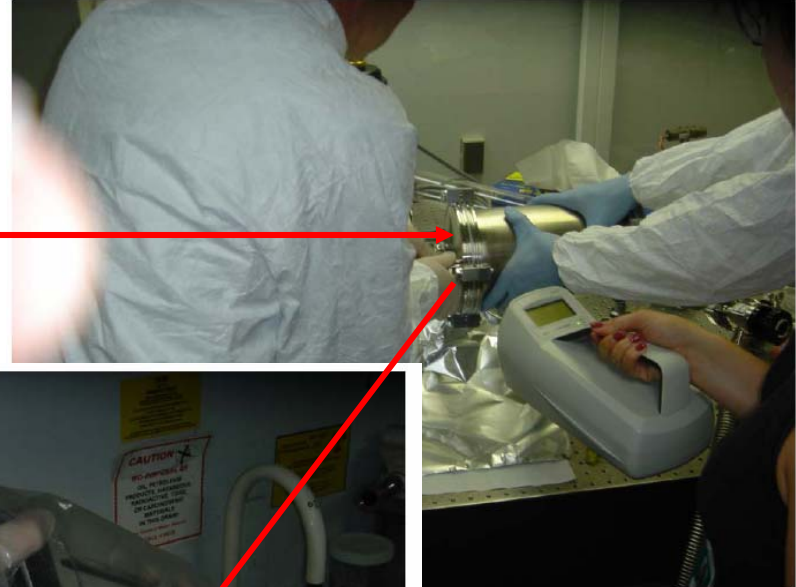
# Sampling Approach for CNMS Activities

- TSI 3007 CPC, particle counts to 10nm
- Nucleopore filter + SEM/TEM
  - size,
  - shape,
  - metallic composition
- Baseline index of “clean” watch for other sources (air pollution, combustion)
- Direct count, estimated mass, and surface area for each process
- Passive monitoring (TEM/SEM Stub or grid) weeks

# IH Monitoring of Laser Ablation



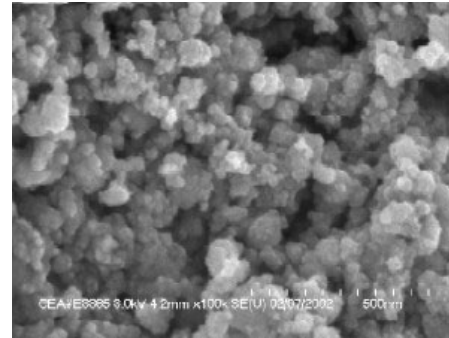
Laser ablation set up. Quartz tube holds laser target and nanomaterials.



Harvesting nanomaterials inside glove bag, inside down draft hood.



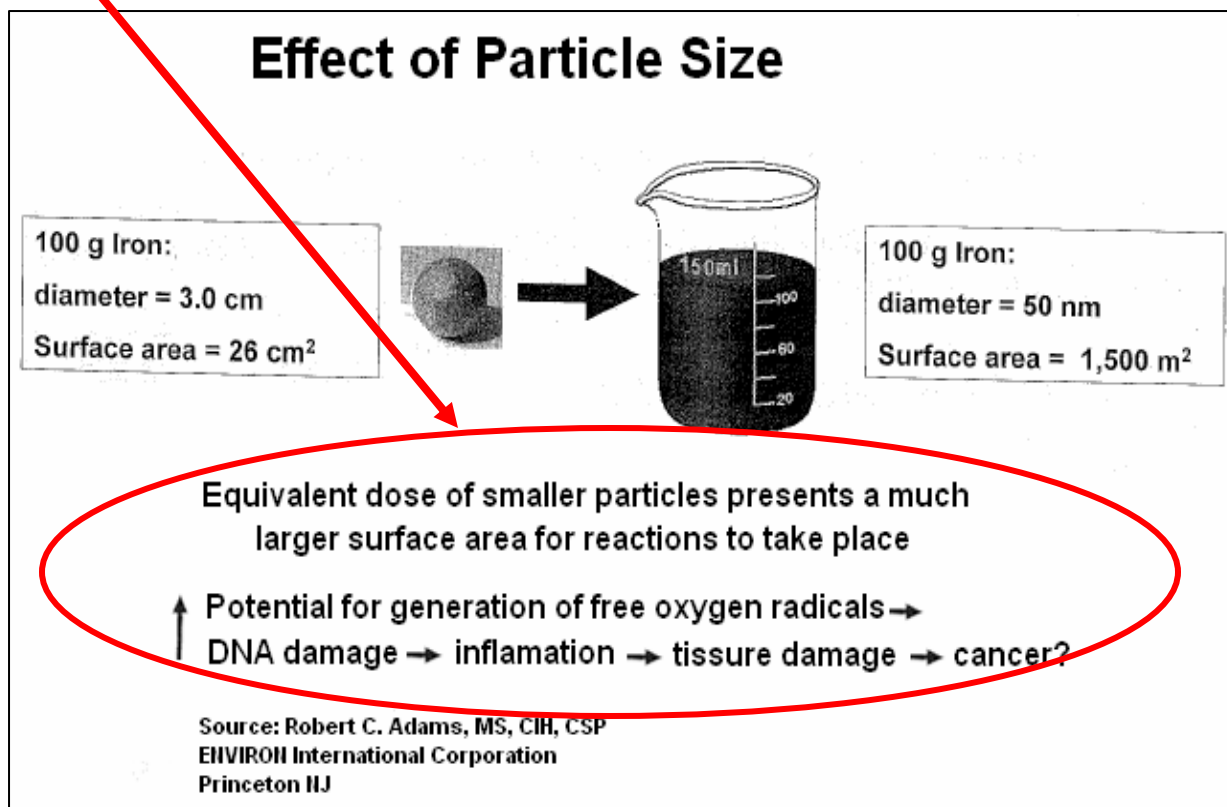
# NIOSH on Titanium Dioxide



- Exposure limit of 1.5 milligrams per cubic meter for fine TiO<sub>2</sub> (particles greater than 0.1 micrometers in diameter)
- 0.1 mg/m<sup>3</sup> for ultrafine particles as time-weighted averages for up to 10 hours per day during a 40-hour work week
- Suggests that ultrafine TiO<sub>2</sub> particles may be more potent than fine TiO<sub>2</sub> particles at the same mass. This may be due to the fact that the ultrafine particles have a greater surface area than the fine particles at the same mass

# We may have sufficient information to set Control Limits for some other materials

Surface area as dominant characteristic contributing to toxicity is plausible



# Nanotechnology Controls

## Prudent Practices in the Laboratory Handling and Disposal of Chemicals

Committee on Prudent Practices for Handling, Storage,  
and Disposal of Chemicals in Laboratories

Board on Chemical Sciences and Technology  
Commission on Physical Sciences, Mathematics, and Applications  
National Research Council

National Academy Press  
Washington, D.C.

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<http://www.nap.edu/openbook.php?isbn=0309052297>



## Approaches to Safe Nanotechnology: An Information Exchange with NIOSH

This information is distributed solely for the purpose of pre-dissemination peer review under applicable information quality guidelines. It has not been formally disseminated by CDC/NIOSH and should not be construed as representing any agency determination or policy.

<http://www.cdc.gov/niosh/topics/nanotech/>

DEPARTMENT OF HEALTH AND HUMAN SERVICES  
Centers for Disease Control and Prevention  
National Institute for Occupational Safety and Health

July 2006

NSRC Revision 2, 6/15/07

## Department of Energy Nanoscale Science Research Centers

### Approach to Nanomaterial ES&H

Revision 2 – June 2007



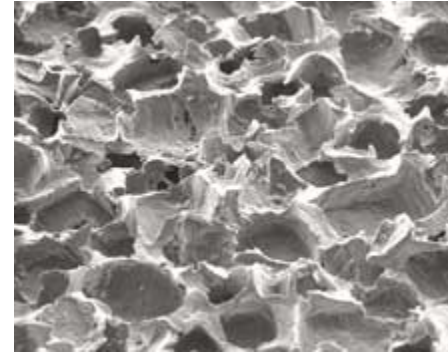
[http://orise.orau.gov/ihos/nanotechnology/nanotech\\_doe\\_nanoscale\\_sc.html](http://orise.orau.gov/ihos/nanotechnology/nanotech_doe_nanoscale_sc.html)

## “Approach to Nanomaterial ES&H”(Scope)

1. Introduction
2. Conceptual Foundations
3. Controls for R&D Laboratory Operations
4. Verifying Program Effectiveness
5. Transportation of Nanomaterials
6. Management of Nanomaterials-Bearing Waste Streams
7. Management of Nanomaterial Spills
8. Example Industrial Hygiene Sampling Protocol

# Engineering Controls for *Nano-hazards:*

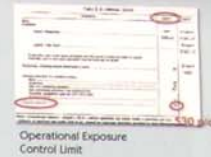
- Agglomeration during synthesis (will agglomerates de-agglomerate??)
- Enclosed reactors
- Ventilation
- Encapsulated in processes
- HEPA's work
- Polymer gloves work
- Tyvek works
- Do HEPA Respirators work? (avoid N95), provide reluctantly
- **In R&D the devil often lives in researchers' work practices!**



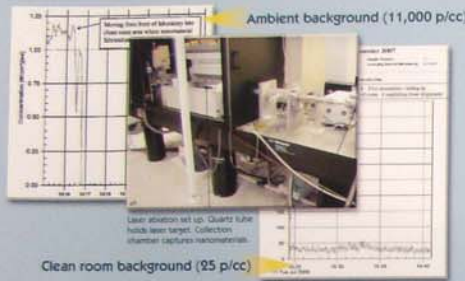
# Measurement and Hazard Analysis of the Carbon Laser Ablation Process

(applying an operational exposure control limit)

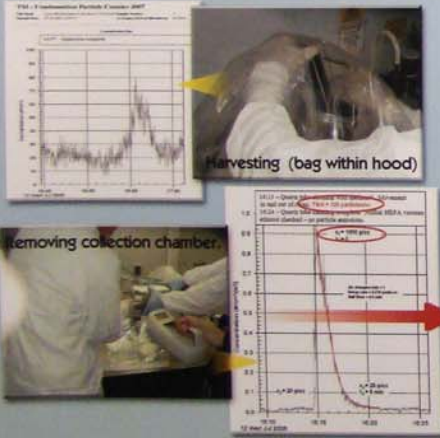
T. L. Zontek, Ph.D., Western Carolina University and J. T. Jankovic / R. B. Ogle, Oak Ridge National Laboratory Center for Nanophase Material Sciences



## Carbon Laser Ablation Process



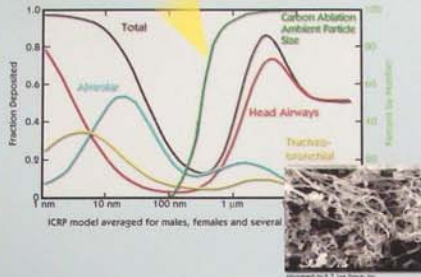
## Job concentration average = 310 p/cc



530 p/cc limit

Traditional industrial hygiene controls (ventilation, process enclosure, HEPA vacuuming) effectively control inhalation exposure.

## Particulate is larger than 100 nm



## Exposure Control for a New Process

- Initial hazard assessment initiated in research safety summary
- A preliminary control band based on similar task group is assigned
- Control bands incorporate requisite controls based on beliefs re: toxicity, exposure potential, monitoring capability, process stability
- Control band designation is validated/modified by process monitoring
- Validated control band incorporates requisite resample frequency



A Control Band (CB) designation reflects a belief about the level of control for a particular process. Validation of the process's CB designation determines the actual control status (CS).



Validation as a CS of 3 or less permits continued operation of a process. Assignment of a CB of 3 or less permits start-up and interim operation of a process under surveillance.

Control Band 2

## Laser ablation nano particle generation and harvesting



## Conclusions

- Process is controlled using existing methods.
- Inhalation hazard is low for agglomerated particulate
- Operational exposure limit is protective and achievable
- Monitoring results combined with professional judgment using Bayesian techniques confirm control band 2 is justified for operations whenever controls as specified are implemented.
- Resample in 12 – 24 months by performing a spot check (three BZ measurements). If median is less than or equal to 265 p/cc process is considered to continue as well controlled.

While we discuss the future of nanotechnologies,  
Many will continue to doubt the safety!

SCI FI PICTURES PRESENTS  
**PATH OF DESTRUCTION**  
STARRING DAVID KEITH, DANICA MCKELLAR & CHRIS PRATT

THE MOST POWERFUL STORM ON EARTH  
ISN'T THE WORK OF MOTHER NATURE.

IT'S MAN-MADE. HIGH-TECH. INVINCIBLE.  
AND PUSHING HUMANITY TOWARD ITS DOOM.

**...a faulty nanotechnology  
experiment results  
in a massive explosion and the  
release of dangerous  
nanoparticles into the  
stratosphere...**

**THE END?**