

Compositions of Typical Cast Superalloys



The following is a summary of nominal compositions of cast superalloys, including links or references to the source of that information.

Would you like to submit more information on these alloys or on another alloy?

Go to www.materialstechnology.org and click on "Submit a Resource".

ALLOY	DESCRIPTION					COMP	OSITIO	N (WT%	(۵						REFERENCE
ALLOI	DESCRIPTION	Ni	Cr	Со	Мо	Fe	Al	Ti	Ta	W	Zr	С	В	Others	NEI ERENGE
B1900	Common equiaxed casting alloy	64	8	10	6		6	1	4		0.10	0.1	0.015	B-1900+Hf also contains 1.5% Hf	M. J. Donachie and S. J. Donachie, Superalloys: A Technical Guide, 2 nd . Edition, ASM International, 2002
C263	Wrought Alloy.	bal.	20	20	5.8	0.7	0.45	2.15				0.06		0.6 Mn, 0.4 Si	Superalloys 2000: Isothermal and Thermomechanical Fatigue of Superalloy C263 [pp. 545-552] Y. H. Zhang and D. M. Knowles
CM186LC	Ni-base superalloy, contains Re, outstanding castability, used in as-cast & double aged condition, designed for use in the directionally solidified form	bal.	6	9	0.5		5.7	0.7	3	8	0.005	0.07	0.015	1.4 Hf, 3 Re	C-M Group: Nickel Base DS Alloy Index
CMSX-10	Nickel-base single crystal, known for strength and castability. Contains Re.	bal.	2	3	0.4		5.7	0.2	8	5				0.1 Nb, 0.03 Hf, 6 Re	C-M Group: Nickel Base Single Crystal Alloy Index
		bal.	1.5	3	0.4		5.8	0.1	8	5				0.05 Nb, 0.03 Hf, 7 Re	C-M Group: Nickel Base Single Crystal Alloy Index
CMSX-3	Hf addition to CMSX-2	bal.	8	5	0.6		5.6	1	6	8				0.1 Hf	C-M Group: Nickel Base Single Crystal Alloy Index
CMSX-4	"single crystal material hardenened by about 70 vol%-gamma' with solid solution strengthening of the gamma channels in-between the cuboidal gamma' particles due to the addition of 3 wt% Re" (Schubert, Rieck, and Ennis)		6.5	9	0.6		5.6	1	6.5	6				0.1 Hf, 3 Re, 0.002 La+Y	C-M Group: Nickel Base Single Crystal Alloy Index
CMSX486	Nickel-base single crystal superalloy Grain boundary strengthened By B, C, Hf & Zr. Resistant to thermal fatigue, low-cycle fatigue and oxidation.	bal.	5	9	0.7		5.7	0.7	4.5	9	0.005	0.07	0.015	1 Hf, 3 Re	C-M Group: Nickel Base Single Crystal Alloy Index
GTD 222	polycrystalline, Ni-Co-Cr-W	bal.	22.5	19			1.2	2.3	1	2	0.012	0.10	0.005	0.8 Nb	C-M Group: Nickel Base Equiax Alloy Index
Inconel 713C	Chigh temperature ductility and strength, no heat treatment necessary for attaining required properties, candidate for continuous casting	bal.	13.5		4.5		6	0.8			0.06	0.10	0.010	2 Nb	C-M Group: Nickel Base Equiax Alloy Index
Inconel 713LC	Nickel-base equiaxed cast alloy.	bal.	12		4.3		5.8	0.7			0.06	0.06	0.007	2 Nb	C-M Group: Nickel Base Equiax Alloy Index



Compositions of Typical Cast Superalloys



The following is a summary of nominal compositions of cast superalloys, including links or references to the source of that information.

Would you like to submit more information on these alloys or on another alloy?

Go to www.materialstechnology.org and click on "Submit a Resource".

ALLOY	DESCRIPTION					COMP	OSITIO	N (WT%	/						REFERENCE
	gamma and gamma'-(Ni3Al)	bal.	16	8.5	1.7		3.5	3.5	1.7	2.5	0.05	0.09	0.010	2 Nb	C-M Group: Nickel Base Equiax Alloy Index
LC	gamma and gamma (1415121)	bai.	10	0.0	' ' '		0.0	0.0	' ' '	2.0	0.00	0.03	0.010	2140	
Inconel 939	Ni-Cr-Co casting alloy with	bal.	22.4	19			1.9	3.7	1.4	1.6	0.1	0.15	0.010	1 Nb	C-M Group: Nickel Base Equiax Alloy Index
medici 737	improved strength at elevated	Dai.	22.4	13			1.5	5.7	1.4	1.0	0.1	0.13	0.010	TIND	S III Stoup: Mision Baco Equiax / Illoy Masx
	temperatures, but not as amenable to														
	weld repair as IN718.														
Mar M 200	Nickel-base equiaxed cast alloy.	bal.	9	10			5	2		12.5		0.15	0.015	1.8 Nb	C-M Group: Nickel Base Equiax Alloy Index
Mar M 246	Nickel-base equiaxed cast alloy.	bal.	9	10	2.5		5.5	1.5	1.5	10	0.05	0.15	0.015		C-M Group: Nickel Base Equiax Alloy Index
Mar M 247	Common nickel-based,equiaxed	bal.	8.2	10	0.6		5.5	1	3	10	0.05	0.16	0.015	1.5 Hf	C-M Group: Nickel Base Equiax Alloy Index
Mar M 509	casting alloy, no Re	40.0	00.4	bal.				0.2	3.5	7.0	0.5	0.6			Superalloys 2004: A New Method of Metal
Mar M 309	common equiaxed casting alloy, Cobalt-based	10.0	23.4	bai.		•••		0.2	3.5	7.0	0.5	0.6			Temperature Estimation For Service-Run Blades
	Coban-based														and Vanes [pp. 759-768] K. A. Ellison, J. A.
															Daleo, K. Hussain
PWA 1480	Nickel base single crystal alloy.	la a l	10	5			5	1.5	12	4			0.000		C-M Group: Nickel Base Single Crystal Alloy Index
PWA 1480	Nickei base single crystal alloy.	bal.	10	5			5	1.5	12	4			0.003		C-IVI GTOUP. INICKET BASE SITIQUE CTYSIAI ATIOY ITIQUEX
PWA 1484	Ni-Co-Cr-Al-Ta-W-Mo-Re single	bal.	5.0	10.1	1.9		5.7		8.7	5.9				3.0 Re	Oxidation Improvements of Low Sulfur Processed
	crystal alloy (no Ti)														Superalloys [pp. 387-392]
															T.M. Simpson and A.R. Price
Rene 220	Nickel-base equiaxed cast alloy with	51.46 -	18 -	11 -	3 - 3.4			0.9 -	3 - 3.5			0.02 -		5 - 5.5 Nb	<u>Matweb</u>
	enhanced temperature capability and	59.08	22	13				1.1				0.04			
	weldability with respect to 718. As														
	compared to 718, Rene 220 has Co instead of Fe and the latter also has														
	Ta.														
D 00		امدا	4.4	0.5	4		2	-		4	0.00	0.40	0.045		C-M Group: Nickel Base Equiax Alloy Index
Rene 80	Cast nickel-base superalloy. Has been studied in conventionally cast	bal.	14	9.5	4	•••	3	5		4	0.03	0.16	0.015		C-IVI Group: NICKEI Base Equiax Alloy Index
	form and in directionally solidified														
	and single crystal forms.														
Rene N4	single crystal cast Ni based	bal.	10	8	2		4.2	3.5	5	6				0.5 Nb, 0.2 Hf	C-M Group: Nickel Base Single Crystal Alloy Index
110110 1117	superalloy	Jui.		ا	_		1.2]						0.0 110, 0.2 111	Tage on your andy much



Compositions of Typical Cast Superalloys



The following is a summary of nominal compositions of cast superalloys, including links or references to the source of that information.

Would you like to submit more information on these alloys or on another alloy?

Go to www.materialstechnology.org and click on "Submit a Resource".

ALLOY	DESCRIPTION					COMP	OSITIO	N (WT%	6)				REFERENCE
Rene N5	single crystal cast Ni based superalloy	bal.	7	8	2		6.2		6	5	 	 0.2 Hf, 3 Re	C-M Group: Nickel Base Single Crystal Alloy Index
Rene N6	single crystal cast Ni based superalloy	bal.	4	12	1		5.8		7	6	 	 0.2 Hf, 5 Re	C-M Group: Nickel Base Single Crystal Alloy Index
TMS-138	NIMS' 4th generation Ni-Co-Cr-Mo- W-Al-Ta single crystal alloy to which Re & Ru was added. High volume fraction of gamma'	bal.	3.2	5.8	2.8		5.9		5.6	5.9	 	 0.1 Hf, 5.0 Re, 2.0 Ru	<u>NIMS</u>
TMS-162	NIMS' newest Ni-Co-Cr-Mo-W-Al- Ta single crystal alloy to which Re & Ru was added. High volume fraction of gamma'.		2.9	5.8	3.9		5.8		5.6	5.8	 		Superalloys 2004: Creep Deformation Mechanisms in Some Modern Single-Crystal Superalloys [pp. 189-195] J.X. Zhang, T. Murakumo, H. Harada, Y. Koizumi, T. Kobayashi
TMS-75	NIMS' 3rd generation Ni-Co-Cr-Mo-W-Al-Ta single crystal alloy containing Re additions. High volume fraction of gamma'.	bal.	3	12	2		6		6	6	 	 0.1 Hf, 5 Re	<u>NIMS</u>