THE CHALLENGES THAT ALUMINIUM FACES AS MATERIAL OF CHOICE

Frank Field Materials Systems Laboratory

The Aluminum Industry: Perspectives on Our Future TMS 2010; February 15

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Introduction

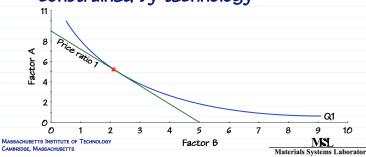
- » Talk title really a 2-part question
 - The Challenges that [a competing material] Faces as Material of Choice
 - The Challenges that [Aluminium in particular] Faces as Material of Choice
- Questions of materials selection, substitution and competition

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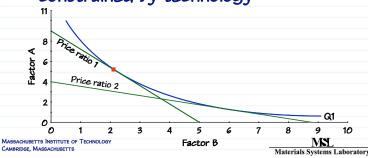
Classical View

- » Traditional economics:Substitution of factors or production
 - driven by prices
 - constrained by technology



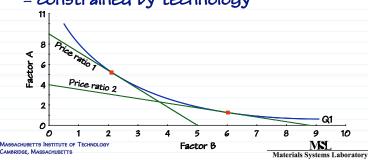
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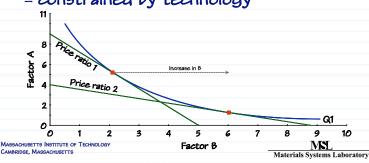
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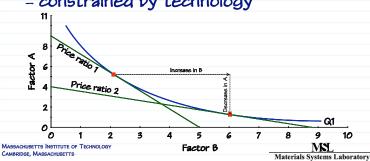
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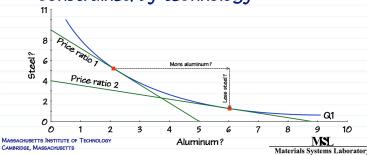
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Problem: Doesn't Really Work That Way

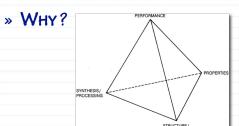
- » Factor price (i.e., material price) certainly has an influence
- » But changes in materials really derive from TECHNOLOGY SUBSTITUTION
- » WHY?

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Problem: Doesn't Really Work That Way

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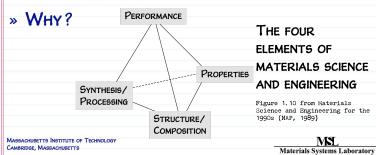
THE FOUR
ELEMENTS OF
MATERIALS SCIENCE
AND ENGINEERING

Figure 1.10 from Materials Science and Engineering for the 1990s (NAP, 1989)

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Problem: Doesn't Really Work That Way

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The Real Focus: Performance

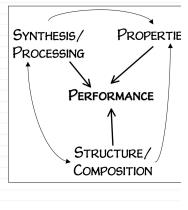
» Flattens out the tetrahedron

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- Structure, processing, properties
- Engineered to achieve performance
- » So, we overcome the "challenges" through innovations in process and composition, yielding desired properties and performance?

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From Materials Science and Engineering for the 1990s (NAP, 1989)

"Experience shows that the <u>PROPERTIES</u> and phenomena associated with a material are intimately related to its <u>COMPOSITION AND</u> <u>STRUCTURE</u> at all levels [...] and that this structure is the result of SYNTHESIS AND PROCESSING.

The final material must <u>PERFORM</u> a given task and must do so in an economical and societally acceptable manner."

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"[M]aterial must [acceptably] perform a given task ..."

- » Really?
- » A fundamental disconnect
 - Designers & engineers care about what a material "does"
 - Consumers care about <u>WHAT A PRODUCT DOES</u>
 (and how well it does it)
- » Materials are (usually) only a means to an end
 - Technology that "enables" desired performance
- » "Performance" is a slippery objective
 - "economical and societally acceptable manner"

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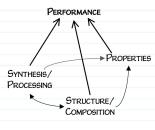
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Context and Material Choice

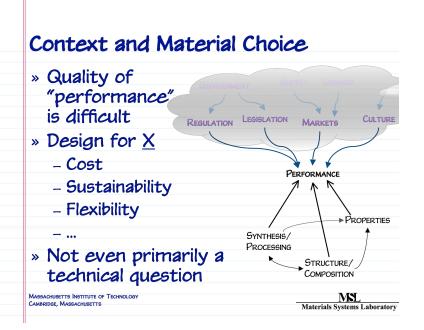
- » Quality of "performance" is difficult
- » Design for X
 - Cost
 - Sustainability
 - Flexibility

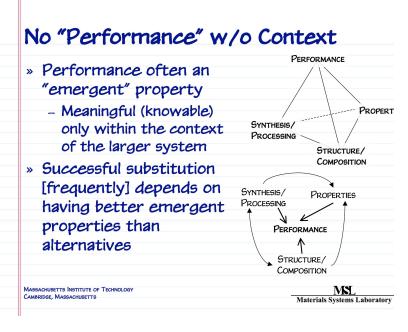
 Not even primarily a technical question

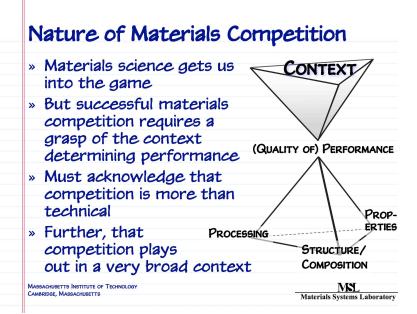
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Realities of Substitution » It's difficult and risky - Materials choice ⇒ product performance - But it's hard to predict, especially if emergent » Level of performance is a moving target - Competitors are innovating - Marketplace expectations are evolving » Leads to a host of emergent measures of performance - Cost, sustainability, reliability, recyclability, flexibility - The "-ilities"

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Another Key Component: History

- » Materials use patterns are pathdependent
 - Knowledge/familiarity/confidence
 - Networks of firm/designer cooperation
 - Sunk capital costs/"lock-in"
 - Risk of degraded performance
 - Materials market fluctuations
- » Little is "immediate" about response to changes

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Consequence of Realities

- » Rapid material changes with
 - Overwhelmingly superior technology
 - Overconstrained design space
 - Disruptive market circumstances
- » Typical materials selection strategies
 - NOT optimizing
 - Rather, satisficing
 - · too complex a decision space
 - · many simplifying assumptions required

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Challenge: Relating Materials and Performance

- » "Path dependencies"
 - Knowledge & confidence
 - Sunk capital/"lock-in"
 - Risks/uncertainties
 - Performance
 - [Materials] market fluctuations
 - · Regulatory actions

- All influence key emergent properties
 - Cost
 - Sustainability
 - Flexibility
 - Robustness
 - ...

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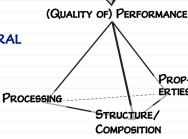
Nature of Materials Competition

"COMPETITION AMONG
MATERIALS IS, IN CONCRETE
TERMS, COMPETITION AMONG
SOCIAL ENTITIES....

"TODAY, ... WE ARE
WITNESSING ... A STRUCTURAL
TRANSFORMATION OF THE
SYSTEM [OF MATERIALS
DEVELOPMENT AND USE]"
PRO

(THE MATERIALS OF INVENTION; EZIO MANZINI; 1989; P.43)

Massachusetts Institute of Technology Cambridge, Massachusetts



CONTEXT

Social Influences Are Hard To Miss

- » Many of the classic aluminum substitutions require some serious story-telling
 - Electrical wiring
 - Beverage cans
 - Transportation (air, land and water)
- » Today's challenges demand an equally broad and subtle approaches
 - Technical substitution depends on more than technology

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Revisit the History

- » "Those who cannot remember the past are condemned to repeat it" - G. Santayana
 - Not enough to "remember the past"
 - Must understand the technical underpinnings of the paths taken
- » Few materials decisions are singly valenced
 - Multiple factors converge to shape competitiveness
 - Avoid over-reliance on technical arguments

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Today, A New Set of Opportunities

- » Changes in social pressures
 - Market upheavals, product challenges
 - Environment, efficiency, energy, recyclability
- » New ways to express performance quality
 - Improved knowledge, techniques and assessment tools
- » Opportunity to reshape the context of competition

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Overcoming These Challenges

- » First, understand them
 - How did we get here? How much of that outcome was grounded in technical factors? Economic? Social?
- » Second, learn what influences them
 - A technical argument is rarely sufficient
 - Role of other factors
- » Third, express innovations in terms of relevant emergent properties
 - And transmit that know-how to others

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A Context For This Morning

- » "COMPETITION AMONG MATERIALS IS, IN CONCRETE TERMS, COMPETITION AMONG SOCIAL ENTITIES.... "
- » Something to consider as we listen to this morning's presentations
- » What entities play a role in the approaches we will hear about today?
 - What technical resources might they wield?
 - What additional resources might they use to shape the challenges facing aluminum substitution today?

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