

# SUDIVITIAN ADSTRACT DT JULT I FUR THE FULLUWING TWISZUZS STWPU

### ADDITIVE TECHNOLOGIES

## Additive Manufacturing of Large-scale Metallic Components

There is a growing interest in the use of additive manufacturing (AM) for large-scale metallic components in the aerospace, automobile, and energy sectors. Some examples are laser wire process, wire arc AM, electron beam freeform fabrication (EBF3), and large-scale powder directed energy deposition (DED). The purpose of this symposium is to review and discuss existing and emerging large-scale metal AM processes and provide a forum to present both the fundamental and applied research in large-scale metal AM. This symposium has two main themes.

The first theme emphasizes the experimentation and characterization efforts in large-scale AM to establish processstructure-property relationships. Abstracts are requested in, but not limited to, the following areas:

- Advancements in process hardware and hybrid manufacturing systems
- Defect formation mechanisms
- Microstructure evolution
- Mechanical properties and anisotropy
- Effects of post-processing
- Case studies demonstrating the applications enabled by large-scale AM

The second theme emphasizes modeling efforts in this area. Abstracts are requested in, but not limited to, the following areas:

- High-fidelity melt pool/weld pool-scale models to understand the process physics
- Reduced-order part-scale models to understand temperature history, residual stresses, and part deformation
- Thermodynamic and kinetic modeling to predict the microstructure and phases
- Constitutive models to predict the mechanical properties

#### ORGANIZERS

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