

August 24-28, 2015 Hyatt Regency Louisville Louisville, KY

## Preliminary Program Agenda

| Monday, August 24     |  |  |
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| 7:00 a.m.–5:15 p.m.   | Registration   |  |
| 8:00 a.m.–8:25 a.m.   | Opening Remarks and Welcome  |  |
| 8:25 a.m.–9:25 a.m.   | An Industry View on the Need for Simulation Tools  |  |
| 9:25 a.m.–9:40 a.m.   | Break  |  |
| 9:40 a.m.–10:40 a.m.  | An Introduction to the Physics of AM Technologies  |  |
| 10:40 a.m.–12:10 p.m. | A General Introduction to Laser-Matter Interactions with Particular Focus on Laser based Additive Manufacturing  |  |
| 12:10 p.m.–1:00 p.m.  | Lunch (provided)   |  |
| 1:00 p.m.–2:30 p.m.   | A General Introduction to Electron-Matter Interactions with Particular Focus on Electron Beam based Additive Manufacturing   |  |
| 2:30 p.m.–3:15 p.m.   | Motivation for 'Finite Media' Based Numerical Strategies -Thoughts on<br>Boundary Value Problems   |  |
| 3:15 p.m.–3:30 p.m.   | Break  |  |
| 3:30 p.m.–4:15 p.m.   | Motivation for 'Finite Media' Based Numerical Strategies -Thoughts on Boundary Value Problems, Continued   |  |
| 4:15 p.m.–5:15 p.m.   | Motivation for 'Finite Media' based numerical strategies in Additive<br>Manufacturing-Thoughts on Geometry and BVPs  |  |
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| Tuesday, August 25    |  |  |
| 7:00 a.m4:30 p.m.     | Registration   |  |
| 8:00 a.m.–9:30 p.m.   | Multi-scale Microstructural Characterization of Metallic Parts Fabricated Using Additive Manufacturing   |  |
| 9:30 a.m.–9:45 a.m.   | Break  |  |
| 9:45 a.m.–11:15 a.m.  | Multi-scale Microstructural Characterization of Metallic Parts Fabricated Using Additive Manufacturing, Continued  |  |
| 11:15 a.m.–12:15 p.m. | Motivation for 'Multi-scaling' in 'Finite Media' Based Numerical Strategies<br>a. Energy Source Multi-scaling<br>b. Material Multi-scaling<br>c. Geometrical Multi-scaling |  |
| 12:15 p.m.–1:00 p.m.  | Lunch (provided)   |  |

|                       | Formulation and Implementation of Simple 1D, 2D, and 3D Problems Using   |  |
|-----------------------|--|--|
|                       | Finite Element Methods   |  |
|                       | a. Weak Form Formulation   |  |
| 1:00 p.m.–3:00 p.m.   | b. Boundary Condition Insertion  |  |
|                       | c. One Element Stiffness Matrix  |  |
|                       | d. Assembly Stiffness Matrices   |  |
| 3:00 n m -3:15 n m    | e. Solution  |  |
| 5.00 p.m. 5.15 p.m.   | Formulation and Implementation of Simple 1D, 2D, and 2D Broblems Using   |  |
| 3:15 p.m.–4:15 p.m.   | Finite Element Methods, Continued  |  |
|                       |  |  |
| Wednesday, August 26  |  |  |
| 7:00 a.m.–3:30 p.m.   | Registration   |  |
| 8:00 a.m.–9:00 a.m.   | Formulation and Implementation of a Multi-scale 3D Problem Using Finite Element Methods with No Non-linearity                                      |  |
|                       | Formulation and Implementation of Multi-scale 2D Additive Manufacturing  |  |
| 9:00 a.m.–10:00 a.m.  | Problems Using Finite Flement Methods with Geometric and Material Non-   |  |
| 5.00 u.m. 10.00 u.m.  | linearities  |  |
| 10:00 a m –10:15 a m  | Break  |  |
| 10.00 a.m. 10.15 a.m. | Formulation and Implementation of Multi-scale 3D Additive Manufacturing  |  |
| 10:15 a.m.–11:30 a.m. | Problems Using Finite Element Methods with Geometric and Material Non-<br>linearities, Continued   |  |
| 11:30 a.m.–12:30 p.m. | Lunch (provided)   |  |
| 12:30 p.m.–3:00 p.m.  | Thermodynamics and Kinetics of Phase Evolutions in Additively<br>Manufactured Parts Fabricated Using Metal Melting Based Additive<br>Manufacturing |  |
| 2:00 p.m3:00 p.m.     | Question and Answer, Group Discussion Time   |  |
| 3:00 p.m.–3:30 p.m.   | Break  |  |
| 3:30 p.m.             | Board Bus at Hyatt Regency and Depart for Tour   |  |
| 4:00 p.m.–5:30 p.m.   | Tour of Rapid Prototyping Center at University of Louisville   |  |
| 5:30 p.m.–6:00 p.m.   | Board Bus and Return to Hyatt Regency  |  |
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|                       | Thursday, August 27  |  |
| 7:00 a.m.–5:30 p.m.   | Registration   |  |
| 8:00 a.m.–9:00 a.m.   | Solidification of Physics Primer   |  |
| 9:00 a.m.–9:45 a.m.   | Grain Morphology Simulations   |  |
| 9:45 a.m.–10:00 a.m.  | Break  |  |
| 10:00 a.m.–11:00 a.m. | Effect of Alloying Elements in Determination of Melt Pool Characteristics  |  |
| 11:00 a.m.–12:30 p.m. | Neutron Diffraction: Experiments and Simulation of Residual Stresses in Welds and Directed Metal Deposition Processes                              |  |
| 12:30 p.m.–1:30 p.m.  | Lunch (provided)   |  |

| 1:30 p.m.–3:00 p.m.   | Powder Bed Simulation Commercial Software Demonstration                   |
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| 3:00 p.m.–3:15 p.m.   | Break   |
| 3:15 p.m.–4:45 p.m.   | Directed Metal Deposition Simulation Commercial Software<br>Demonstration |
| 4:45 p.m.–5:00 p.m.   | Question and Answer Period  |
| 6:00 p.m–9:00 p.m.    | Graduation Dinner   |
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| Friday, August 28     |   |
| 7:00 a.m.–12:00 p.m.  | Registration  |
| 8:00 a.m.–9:30 a.m.   | Finite Element Modeling of Laser based Direct Metal Deposition Processes  |
| 9:30 a.m.–9:45 a.m.   | Break   |
| 9:45 a.m.–11:15 a.m.  | Finite Element Modeling of Electron Beam Melting Processes                |
| 11:15 a.m.–12:00 p.m. | Closing Remarks   |
| 12:00 p.m.            | Course Concludes  |