

LONG TERM SUSTAINABILITY OF THE ALUMINIUM SECTOR

Bayliss, Bertram, Nunez, Prosser, Tsesmelis & Wu
International Aluminium Institute (IAI)

Presented by: Pernelle Nunez (IAI)



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About the Presenter

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International Aluminium Institute

The leading association of the global aluminium industry, with a diverse membership involved in the production, fabrication and recycling of aluminium.

>40

Years of industry data collection

60%

Bauxite, alumina and aluminium production

25

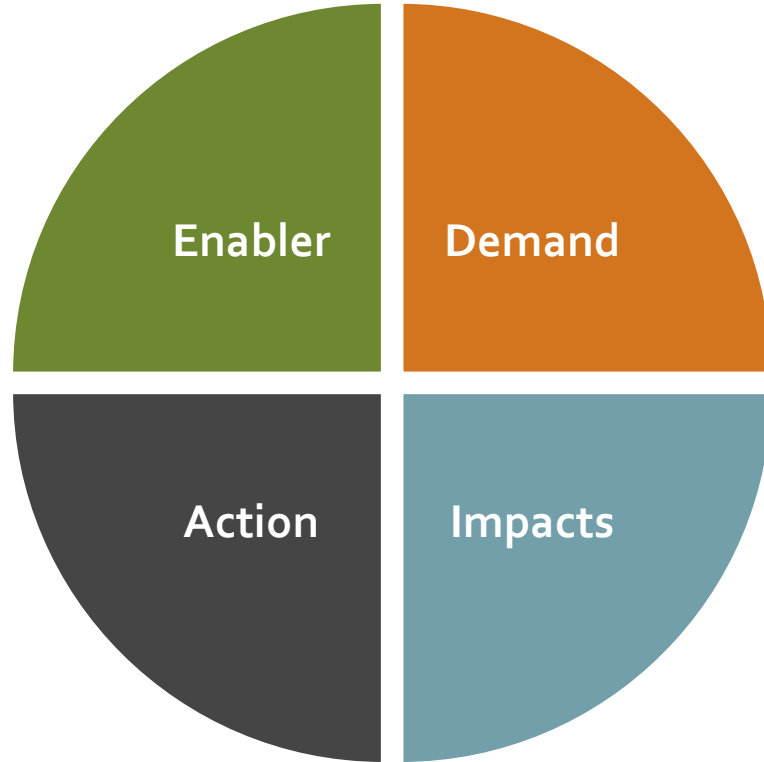
Member companies

9

Secretariat staff members



Long term sustainability



- Aluminium as an **enabling** material
- **Demand** for aluminium
- **Impacts** of production
- Action to address challenges



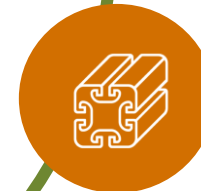
LIGHTWEIGHT

High strength-to-weight ratio makes it possible to design light, strong & stable structures



CONDUCTIVE

High thermal conductivity minimises the time and energy to process, chill and heat food



FORMABLE

Flexibility and formability enable unlimited design potential



RECYCLABLE

Recycling saves 95% of the energy required for primary production.



PROTECTIVE

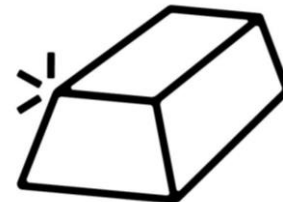
Barrier properties preserve food, drink and medicines, reducing wastage



DURABLE

Alloys are weather-proof and corrosion-resistant resulting in very long lifetimes

ALUMINIUM



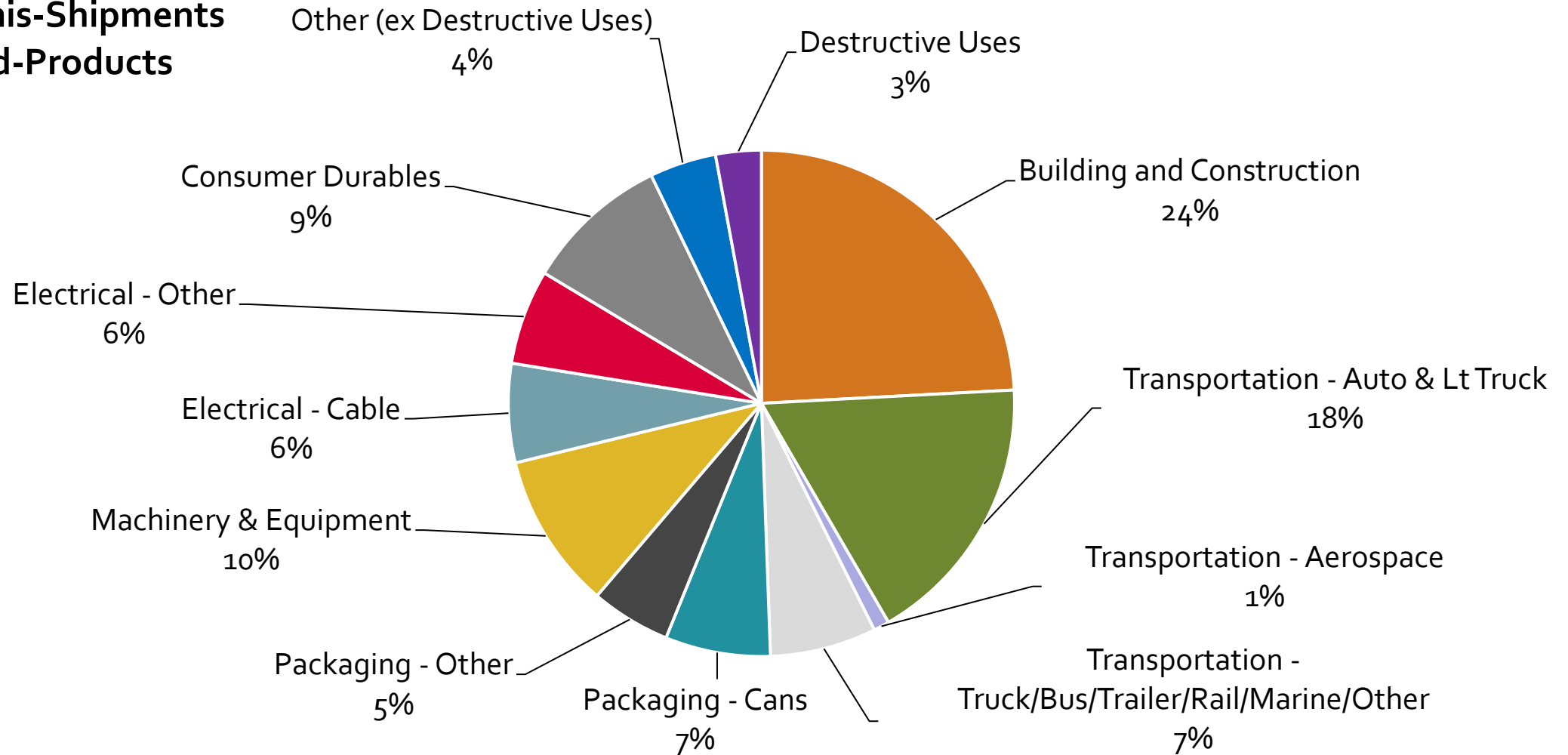
a material of choice



Source: IAI

Unique properties valued across many end use markets

2019 Semis-Shipments by End-Products



Source: IAI

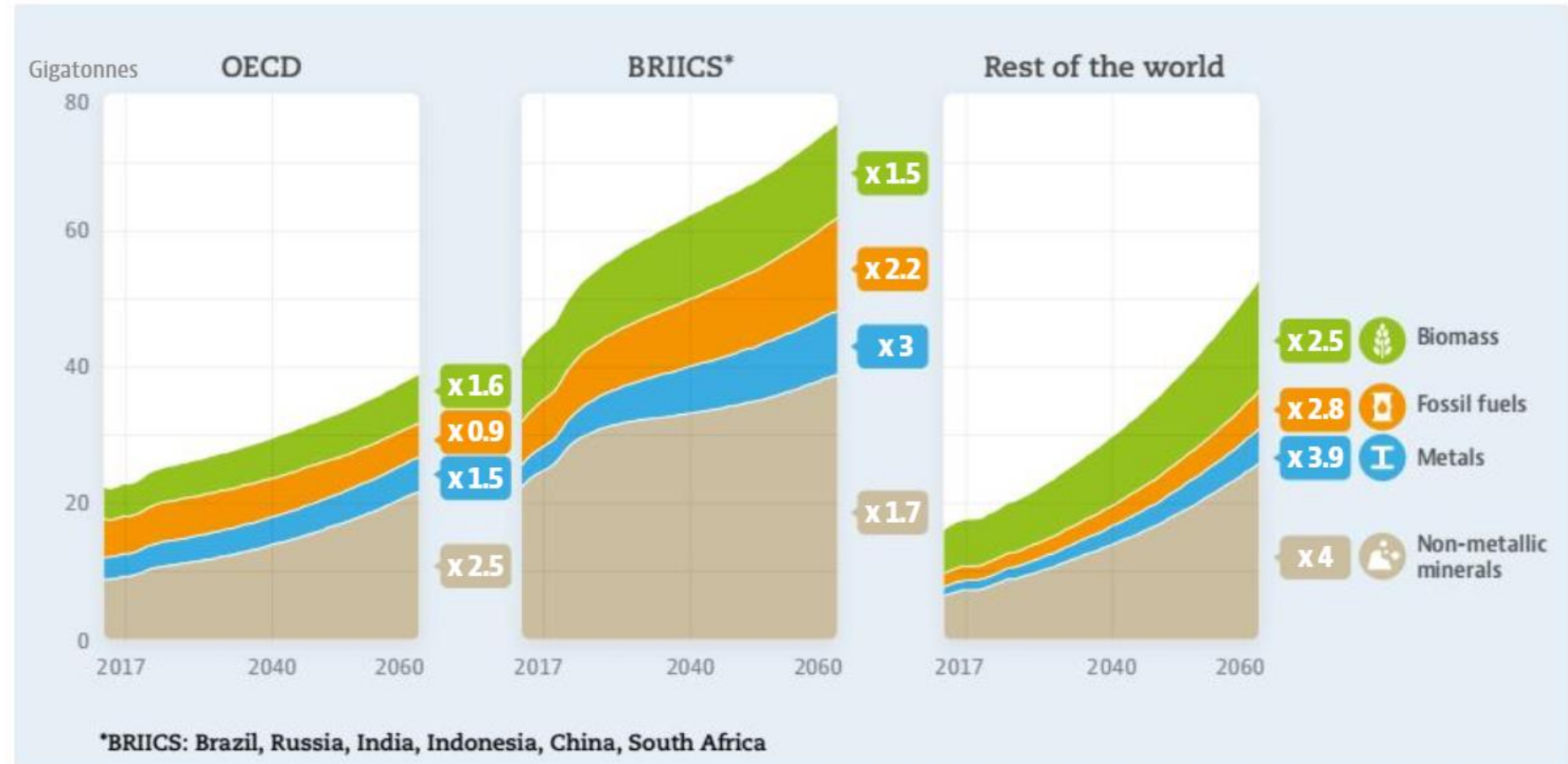


Materials use is expected to increase significantly

Figure 7. **Materials use rises for all material groups**

“...consumption of raw materials is set to nearly double by 2060...placing twice the pressure on the environment...”

OECD Global Material Resources Outlook to 2060



Source: OECD



Aluminium can enable the transition to low carbon energy systems

	Wind	Solar photovoltaic	Concentrating solar power	Carbon capture and storage	Nuclear power	Light-emitting diodes	Electric vehicles	Energy storage	Electric motors
Aluminum	X	X	X	X		X		X	X
Chromium	X			X	X	X			
Cobalt				X	X		X	X	
Copper	X	X		X	X	X	X		X
Indium		X			X	X	X		
Iron (cast)	X		X			X		X	
Iron (magnet)	X								X

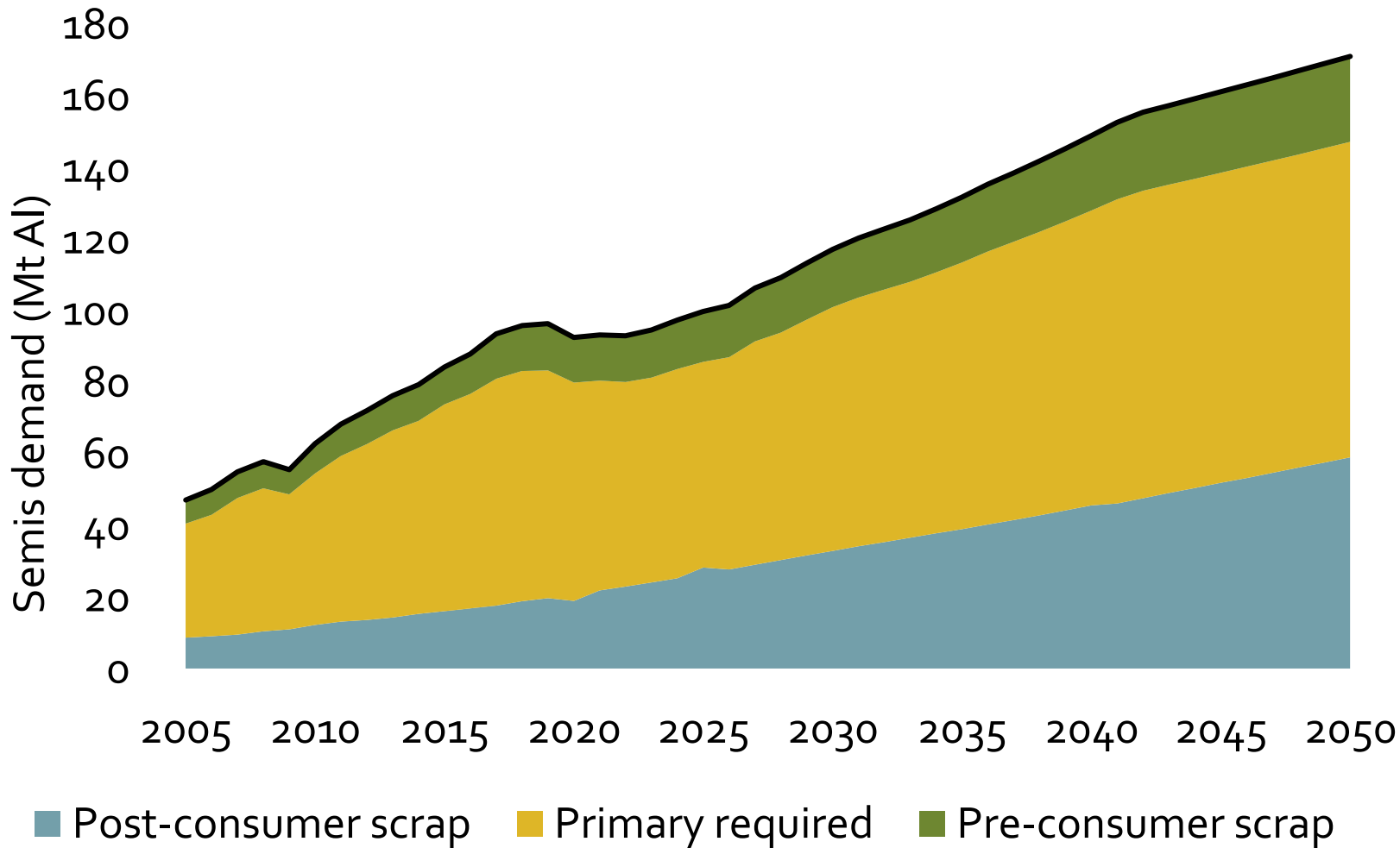
“...low carbon energy systems are more likely than not to be more metal intensive...”

The World Bank: The Growing Role of Minerals and Metals for a Low Carbon Future

Source: World Bank



IAI expects demand for semis to reach 170Mt by 2050

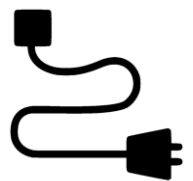


Key sectors will drive growth
2018-2050

Transport
+ 90%



Electrical
+ 85%



Building & Construction
+ 80%



Packaging
+ 70%

Consumer durables
+110%

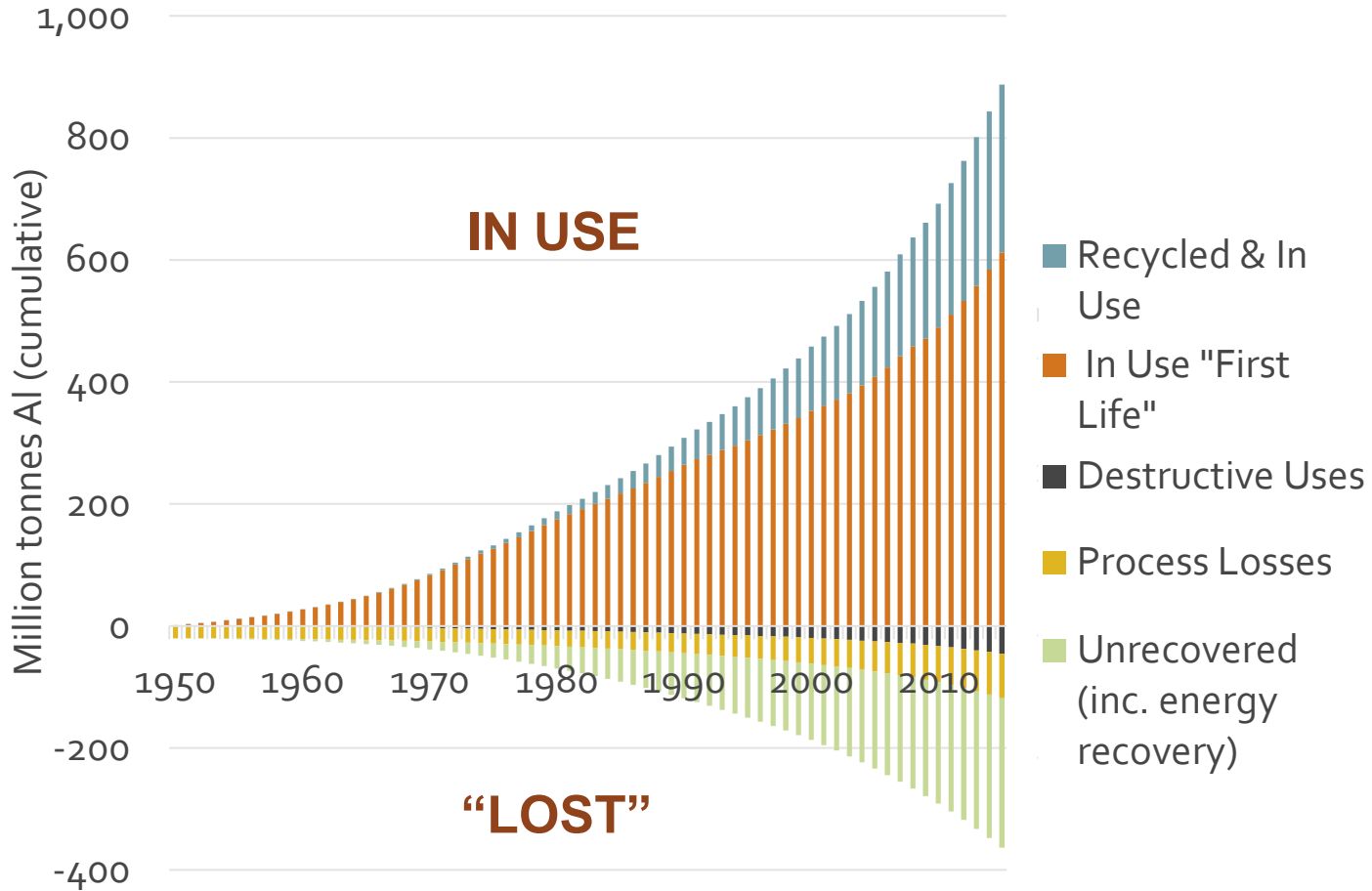


Source: IAI



Demand cannot be fulfilled by increased recycling alone

DEMAND



1.5 billion tonnes produced since 1888

1.1 billion tonnes still in use

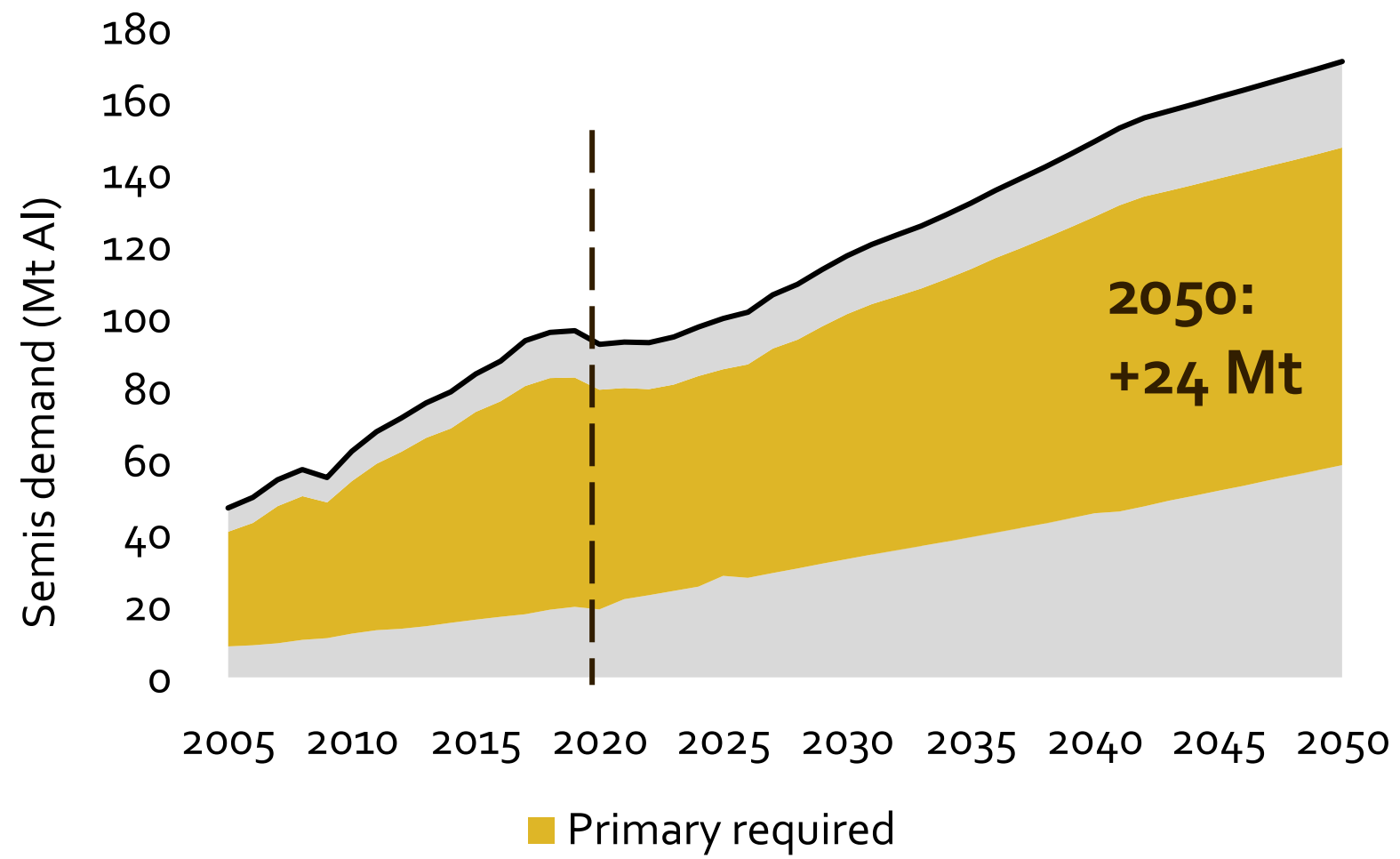
900 million tonnes primary produced since 2000

Source: IAI



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The industry will have to increase primary production while minimising impacts



Demand for raw materials will also increase significantly



+ 125Mt



+ 50Mt

To enable sustainability, the industry must also be sustainable

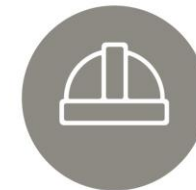
RESPONSIBLE PRODUCTION

BENEFITS IN USE

END OF LIFE RECOVERY & RECYCLING



OCCUPATIONAL HEALTH



SAFETY



BIODIVERSITY



SPENT POT LINING



BAUXITE RESIDUE



COMMUNITIES



ENVIRONMENTAL HEALTH



WATER



LIFECYCLE



RECYCLING



MATERIAL FLOW ANALYSIS



GREENHOUSE GASES

To enable sustainability, the industry must also be sustainable

RESPONSIBLE PRODUCTION

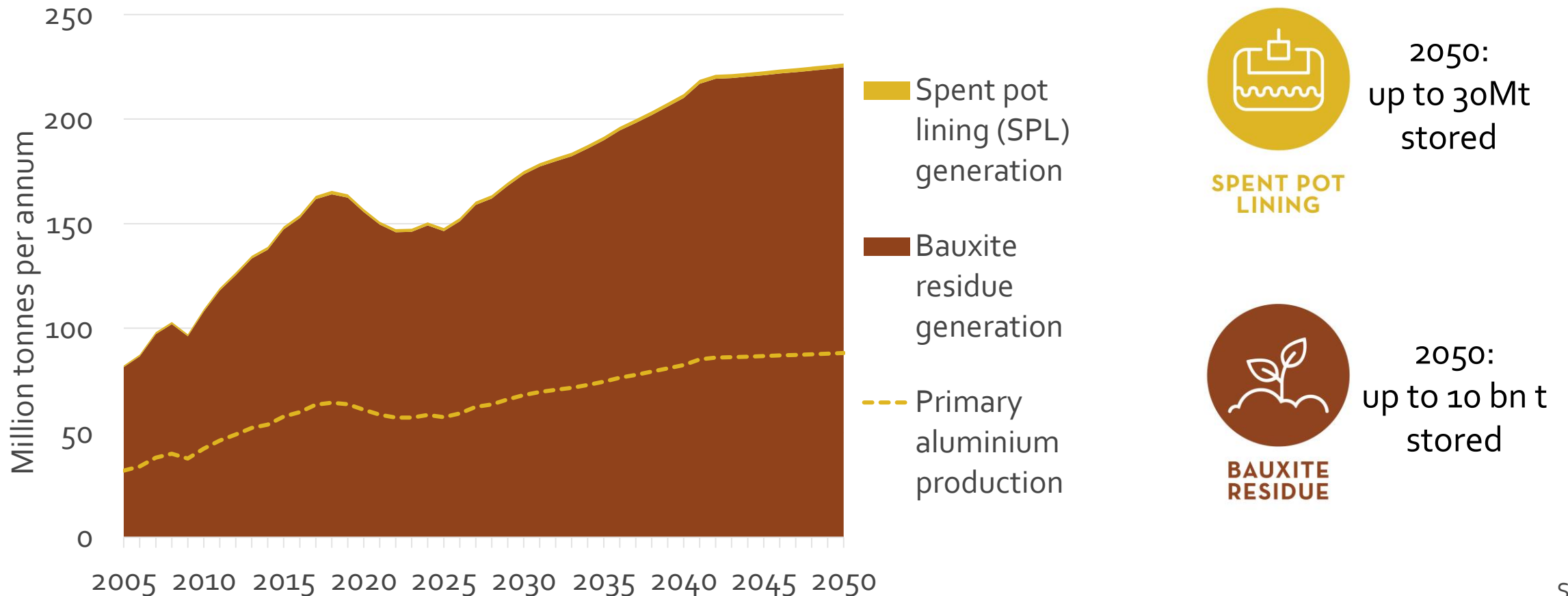
BENEFITS IN USE

END OF LIFE RECOVERY & RECYCLING

 OCCUPATIONAL HEALTH	 SAFETY	 BIODIVERSITY	 SPENT POT LINING
 BAUXITE RESIDUE	 COMMUNITIES	 ENVIRONMENTAL HEALTH	 WATER
 LIFECYCLE	 RECYCLING	 MATERIAL FLOW ANALYSIS	 GREENHOUSE GASES

Bauxite residue and SPL generation will increase

BR and SPL account for >90% of solid waste from the production of primary Al



Source: IAI

Collaboration across multiple opportunities is essential

Bauxite Residue

Process improvements

Storage area construction

Construction

Cement

Bio-remediation

Neutralisation

Agronomics

Rehabilitation

Stability

Monitoring

Dust



Spent Pot Lining

Process improvements

Maximising lining life

Refractory liner reuse

Cement

Steel

Mineral Wool

Dust

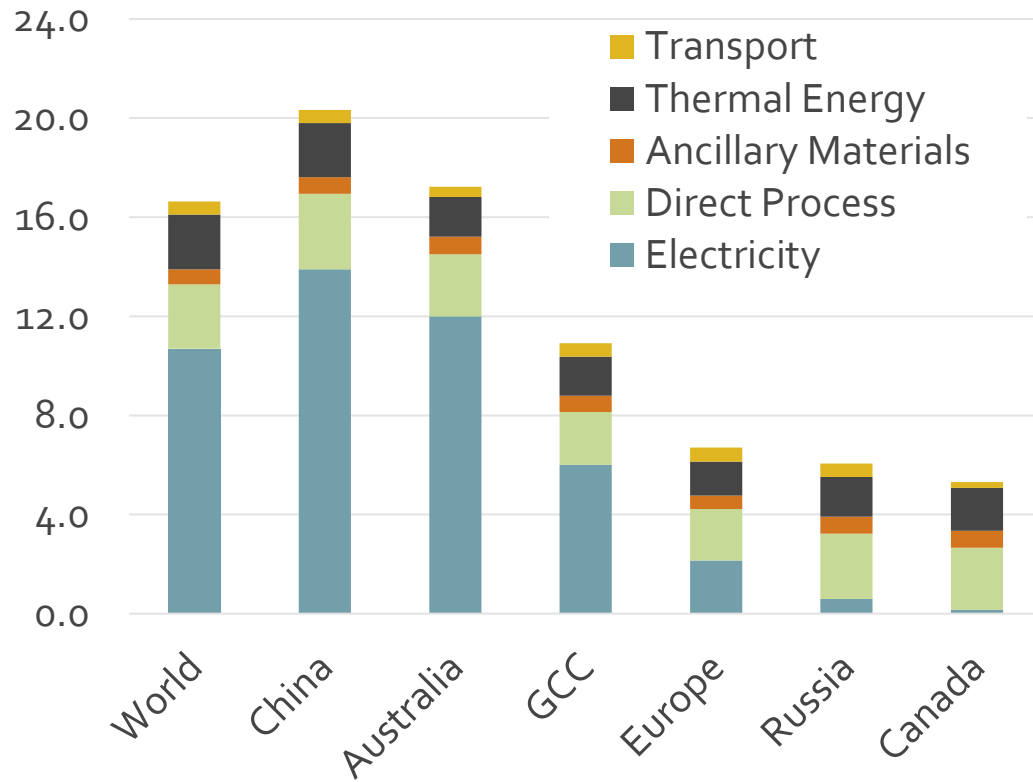
Stability

Monitoring

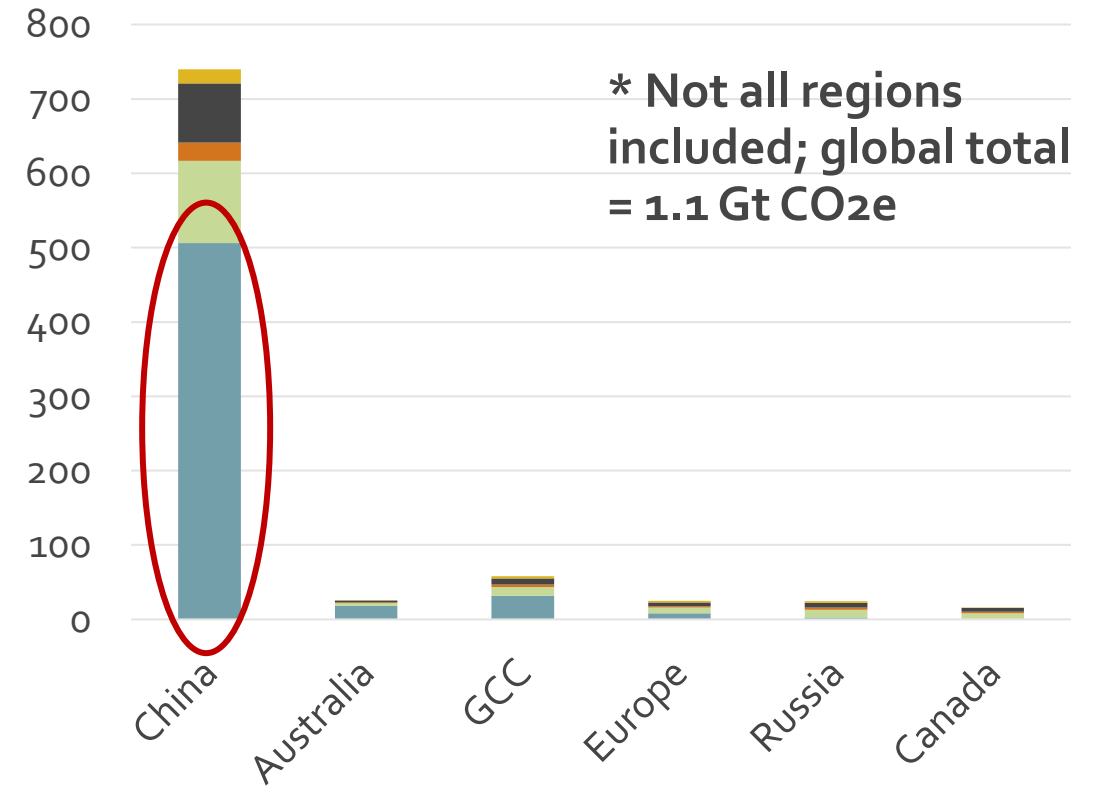
Primary AI GHG Emissions accounts for 1.1 bn t CO₂e.



Average carbon footprint (t CO₂/t Al)



Total emissions* (million tonnes CO₂)



Source: IAI





Electricity is the biggest contributor to the industry's carbon emissions

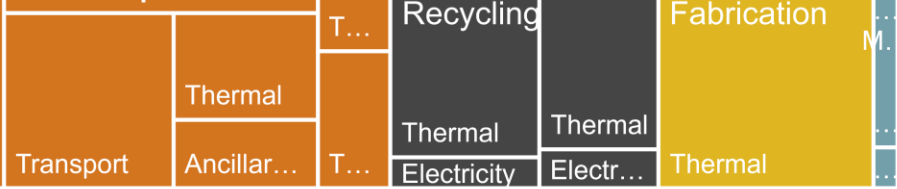
Aluminium Smelting

636 Mt
Electricity

132 Mt
Direct process

Alumina Refining
128 Mt

Thermal

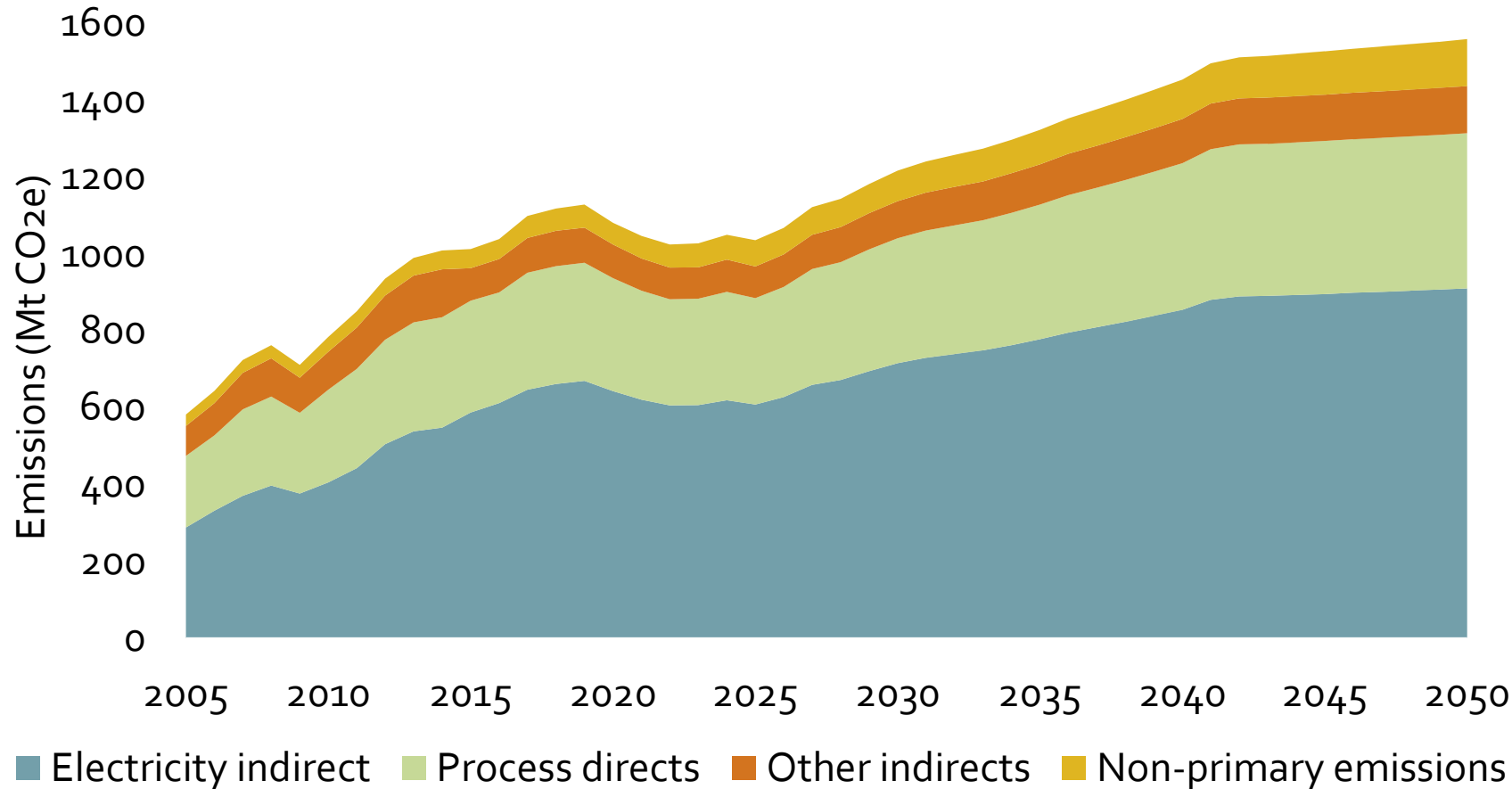


Source: IAI



Under BAU GHG emissions would increase to 1.6 Gt by 2050

1.5Gt will be from primary production by 2050



**Business as usual (BAU)
2050, post-covid**

**Material Flow Analysis Scenario:
Baseline, moderate**

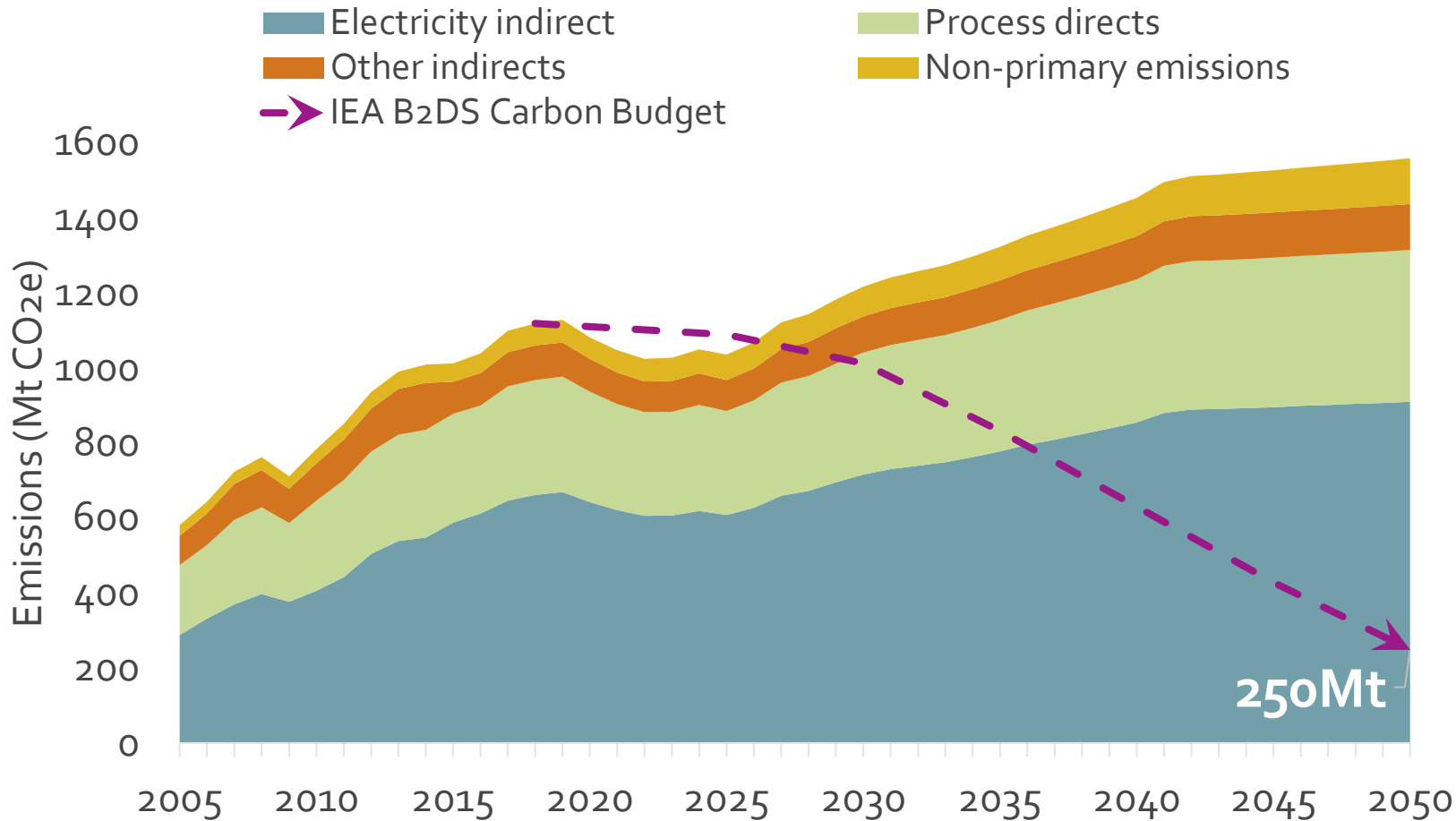
Primary Production:
64 Mt existing, 24Mt new mixed energy
Lowest reported energy efficiency

Recycling, internal scrap, fabrication:
No change to current

Source: IAI



80% reduction in GHG emissions required to align with Paris commitment



IAI Beyond 2 Degrees Aligned Scenario (B2DS) 2050

Electricity:
Zero emissions

All other emissions:
250Mt

2.5 t CO₂e./t Primary Al

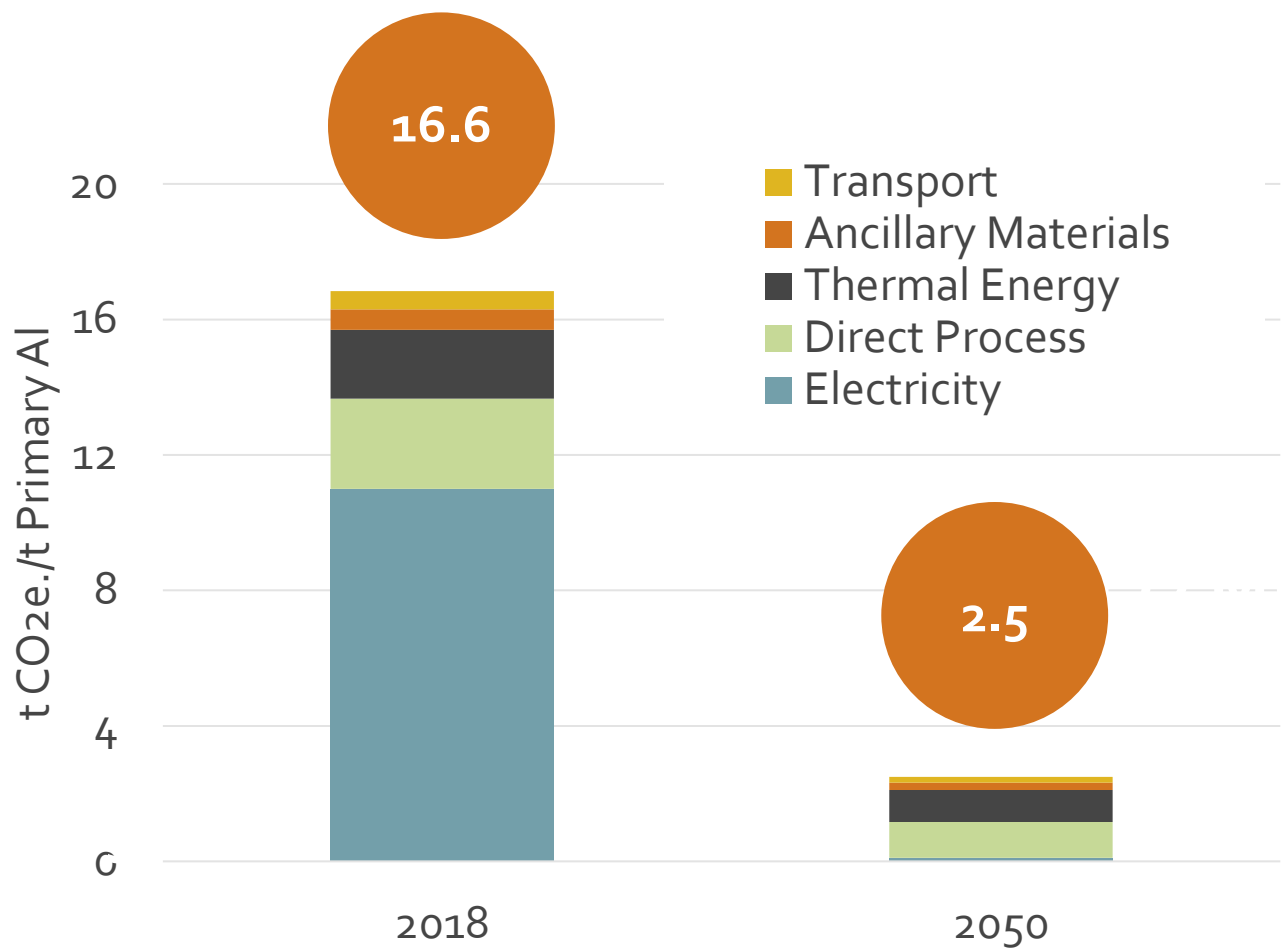
1.5 t CO₂e./t semi fabricated

Source: IAI



GHG pathways for the Al sector

Addressing the most substantial emissions can drive improvements across the sector



2050 IAI Aligned B2DS

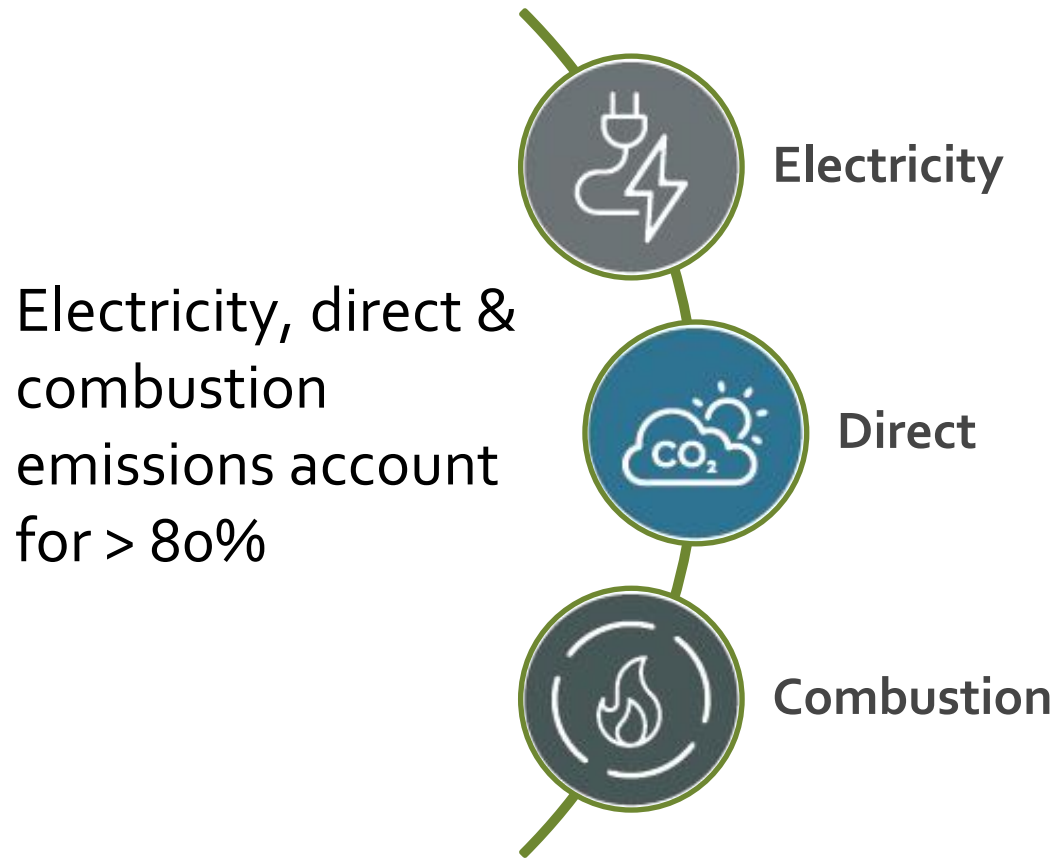
Electricity:
99% reduction

Transport, Thermal energy, Ancillary, Direct
~60% reduction



Tackling material emissions

Collaboration, innovation & investment will be needed across all sectors



- Decarbonised power
- Carbon capture utilisation and storage (CCUS)
- Smelters as stabilisers in power grids
- Decarbonisation-enabling aluminium products

- Technological step change
- Inert anode
- CCUS of cell off-gases

- Heat & steam decarbonisation
- Electrification of refining & casthouse
- Combustion of hydrogen

Increased recycling of post-consumer scrap could further reduce emissions

>95%

Of energy can be saved from recycling aluminium

300

Mt of CO₂e. is avoided today by recycling post-consumer scrap

7

Mt of aluminium is not recycled at end of life today

17

Mt of aluminium not recycled if no change in current recycling rates

Investment in technologies to sort, process and recycle scrap will be needed.



RECYCLING



Collaboration is critical to addressing today's impacts and to defining technological pathways for the future



RISK MANAGEMENT



ENVIRONMENT, HEALTH & SAFETY



HANDLING, STORAGE & TRANSPORT



TREATMENT OPTIONS

ADDRESSING IMPACTS

Bauxite Residue Management: Best Practice

Sustainable Bauxite Mining Guidelines

WORLD ALUMINIUM

Sustainable Spent Pot Lining Management Guidance

FINAL February 2020

www.world-aluminium.org

LOOKING TO THE FUTURE

TECHNOLOGY ROADMAP
MAXIMISING THE USE OF BAUXITE RESIDUE IN CEMENT

1ST EDITION

Aluminium Sector Greenhouse Gas Pathways to 2050

DRAFT January

WORLD ALUMINIUM

ALUMINA TECHNOLOGY ROADMAP 2050

A technology-based pathway for the alumina industry to achieve the collective 2050 vision for the industry through pre-competitive collaborative action, innovation and public-private partnerships.

SUSTAINABILITY FRAMEWORK IMPACT OPPORTUNITIES



INNOVATION



RESEARCH & DEVELOPMENT



COLLABORATION



INVESTMENT & DEPLOYMENT



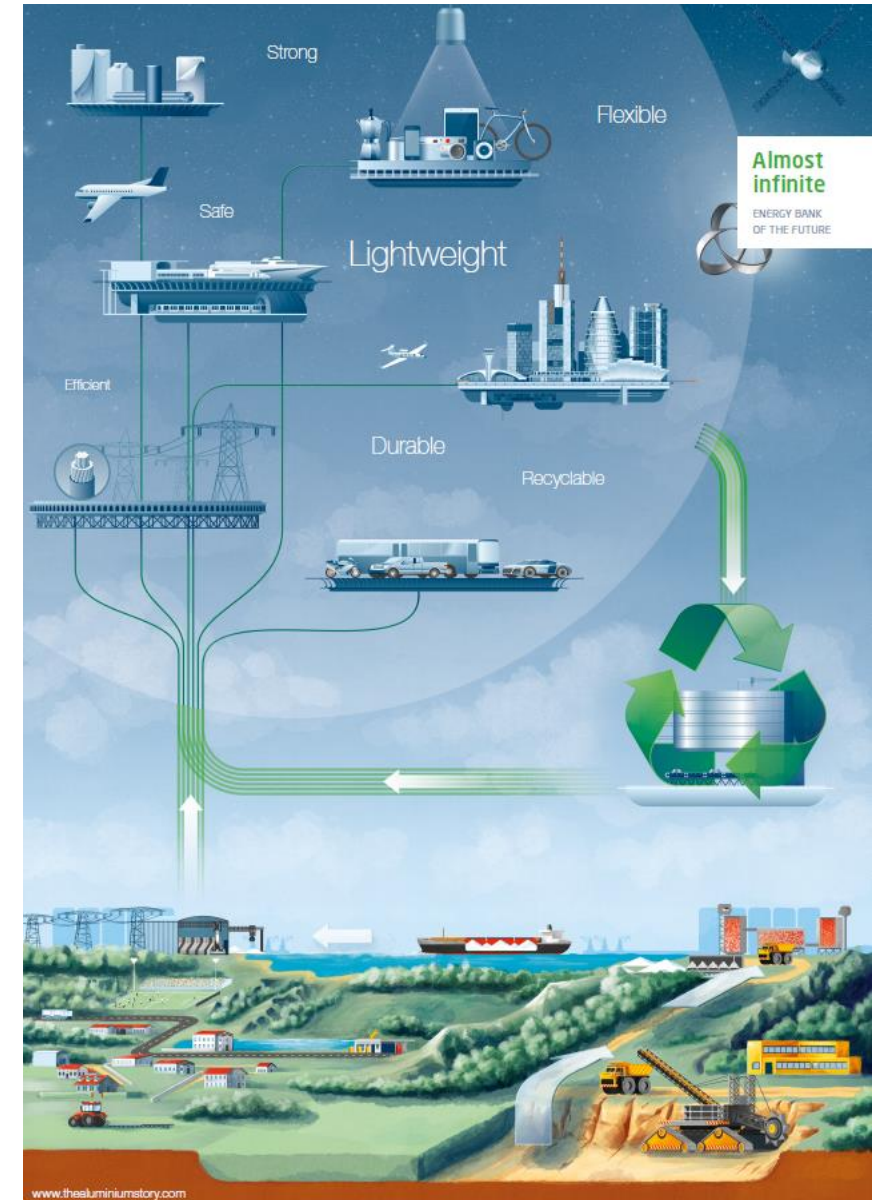
Conclusions

ALUMINIUM HAS A KEY ROLE TO PLAY IN A SUSTAINABLE FUTURE

DEMAND FOR ALUMINIUM PRODUCTS WILL INCREASE

THE INDUSTRY MUST ADDRESS ITS SUSTAINABILITY CHALLENGES

COLLABORATION, INNOVATION & INVESTMENT TO DEPLOY TECHNOLOGY IS ESSENTIAL





OCCUPATIONAL HEALTH



SAFETY



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Thank you
Please contact me at:
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