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**TMS2024**  
153<sup>rd</sup> Annual Meeting & Exhibition

MARCH 3–7, 2024  
HYATT REGENCY ORLANDO  
ORLANDO, FLORIDA, USA  
#TMSAnnualMeeting



**SUBMIT AN ABSTRACT FOR THE FOLLOWING TMS2024 SYMPOSIUM:**

**ADDITIVE MANUFACTURING**

**Agile Additive Manufacturing by Employing Breakthrough Functionalities**

The development of breakthrough functionalities has enabled additive manufacturing (AM) technologies to be more agile and impactful across a wide range of applications, from heat exchangers and rotating low pressure turbine blades to large scale expendable rocket bodies. AM also provides a tremendous opportunity to synergistically couple materials, design, and manufacturing strategies, where one can strive towards fabricating parts with targeted site-specific properties. For example, a combinatorial approach for zone-based hybrid microstructural evolution may be achieved by employing multi-material alloying and multi-modal manufacturing strategies. Other examples include overcoming mismatches in thermal expansion coefficients, controlling residual stress and/or achieving desirable microstructure in heat treated multi-material builds.

The purpose of this symposium is to present the latest developments that explore and possibly integrate the following breakthrough AM functionalities:

- Functionally Graded Materials: use of multi-material builds via sequential or simultaneous injection of raw materials, or single material with dramatically different process conditions for tailored hybrid microstructures.
- Metamaterials: topological and/or shape optimization to exploit light-weighting and enhanced property response.
- Multi-modal manufacturing: integrating additive with conventional manufacturing techniques, such as additive + subtractive + transformative (i.e. impact or laser peening) processes, and/or external fields, e.g., electromagnetic, ultrasound, etc., to achieve the right balance among materials properties, part resolution and build efficiency.
- Advances in hardware, process monitoring, process control methods, and inspection technologies to enable breakthrough functionalities.
- Case studies using breakthrough functionalities to build large or highly complex components.

The symposium encompasses all AM modalities, such as Laser or E-Beam based powder bed fusion (PBF) and large-scale DED processes. Studies on processing-structure-property assessments of structural and functional materials by coupling multiscale experimental and modeling strategies are encouraged.

**ORGANIZERS**

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